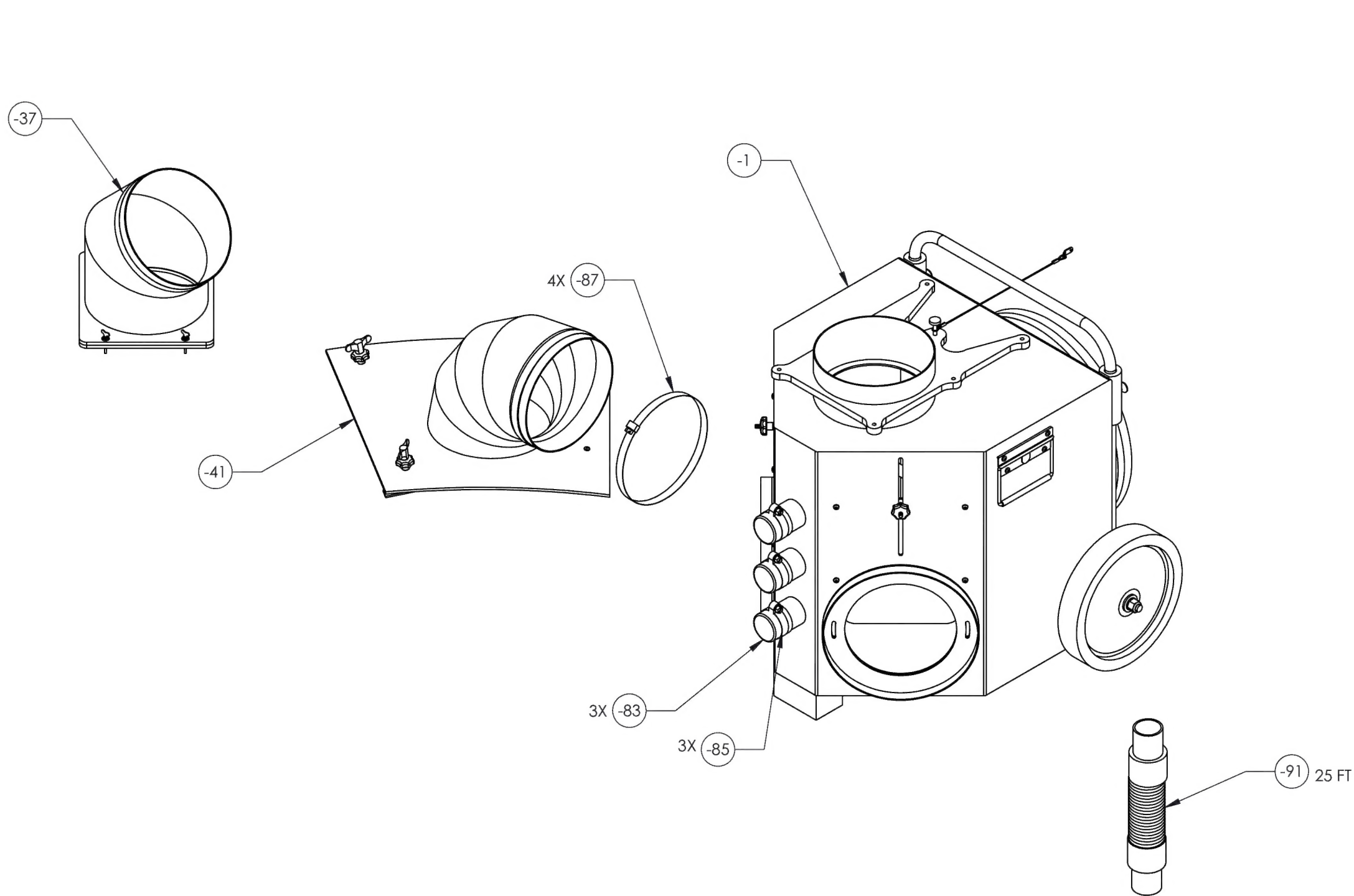


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REVISIONS							
REV	DESCRIPTION				DATE	INITIAL	APPROVED
1	SHT 2 REMOVE ITEM -89 16" HOSE CLAMP. ITEM -113 & -115 QTY FROM 18 TO 12, -117 THRU -121 FROM 36 TO 24, ITEM -75 & -77 FROM QTY 26 TO 16. ADDED ITEMS -125 & -127. SHT 5 HOLE FROM 16.00 TO 15.30, 10 HOLES @ Ø.22 TO 8X Ø.28. SHT 12 OD FROM 16.00 TO 15.50. SHT 13 CHANGED FROM 10 HOLES @ Ø.22 TO 8 @ Ø.28, ID TO 15.30 FROM 15.84				2/18/2011	JAG	




HOSE CLAMP RETAINER:
USE ON -97 & 16" HOSE
3 PER HOSE END

RED BARN MACHINE			
TITLE CONDITIONED AIR ADAPTER SET			
DWG NO. RBT18400			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		TREAT	
.XXX ± .005		FINISH	
.XX ± .01		SPEC	
.X ± .1		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED		FIRE SCOUT MQ-8B	
1. BREAK ALL SHARP EDGES		SCALE 1:8	
.015 x 45° PR .015 R		DATE 2/4/2011	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SHEET 1 OF 32	

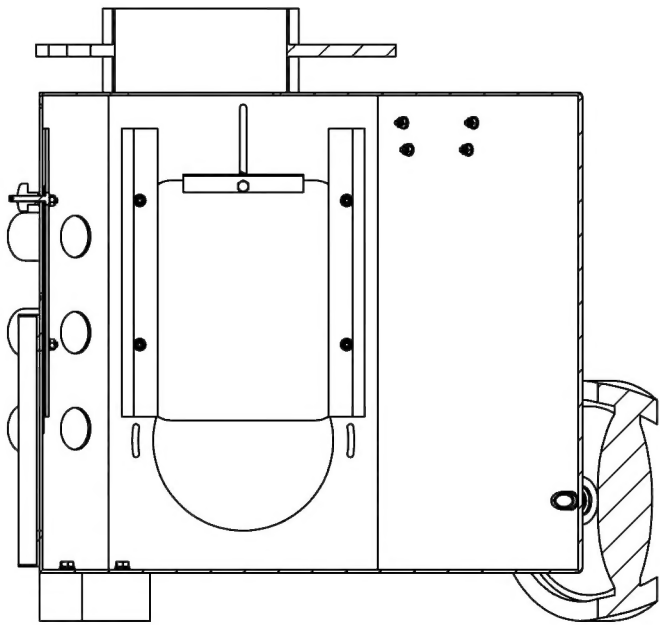
ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
						X		-1	1	SPLITTER BOX ASSY			3
					X	1		-3		SPLITTER BOX WELDMENT	ALUMINUM		4
					1			-5		BOX	ALUMINUM	1/8 TH	5
					2			-7		ADAPTER RING	ALUMINUM	.08 X 1 X 33-1/8	6
					2			-9		ADAPTER FLANGE	ALUMINUM	1/8 X 10-1/2 X 10-1/2	7
					3			-11		SMALL DUCT TUBE	ALUMINUM	2 X 1/8 WALL X 3-1/8	8
					1			-13		AXLE TUBE	ALUMINUM	Ø3/4 X .083 WALL X 20-1/2	9
					2			-15		HANDLE TUBE	ALUMINUM	Ø1-1/2 X 4-1/8	10
					1		B/O	-17		TOP GATE VENT	ALUMINUM	MCMaster-CARR #1788K16	4
				X		1		-19		SUPPLY DUCT WELDMENT			11
				1				-21		DUCT RING	ALUMINUM	.08 X 4 X 50-1/2	12
				1				-23		DUCT FLANGE	ALUMINUM	1/8 x 19-1/8 x 19-18	13
						1		-25		HANDLE	304 S.S.	Ø3/4 X 16 GA X 61	14
						1		-27		AXLE SHAFT	304 S.S.	Ø1/2 X 26-1/2	15
						8		-29		SIDE GATE BRACKET	ALUMINUM	1/8 X 1 X 12	16
			X			2		-31		SIDE GATE WELDMENT			17
			1					-33		SIDE GATE	304 S.S.	16 GA 8.0 X 11.0	18
			1					-35		LOCK STUD	S.S.	1/4-20 X 1-1/2 MCMaster-CARR #93190A546 (NEEDS MODIFIED)	19
		X						-37	1	AVIONICS DUCT ASSY			20
		1						-39		AVIONICS DUCT	ALUMINUM		21
	X							-41	1	ENGINE DUCT ASSY			22
	1							-43		ENGINE DUCT	ALUMINUM		23
	1							-45		RETAINER	ALUMINUM	1/2 X 2 X 7-3/8	24
X	2							-47		LATCH WELDMENT			25
1								-49		LATCH PLATE	304 S.S.	1/4 X 3/4 X 2-3/8	26
1							B/O	-51		STUD	S.S.	1/4-20 X 3 MCMaster-CARR #90575A559	25
						2	B/O	-53		SPRING PLUNGER	STEEL	1/4-20 MCMaster-CARR #2375A312	3
						2	B/O	-55		RUBBER WHEEL	STEEL/RUBBER	10 WHEEL MCMaster-CARR #2331T23	3
						2	B/O	-57		LOCK NUT	S.S.	1/2-13 MCMaster-CARR #90715A165	3
						4	B/O	-59		FLAT WASHER	S.S.	Ø1/2 ID X 7/8 OD MCMaster-CARR #98017A210	3
						1	B/O	-61		FOOT PAD	NEOPRENE	4 X 2-1/2 X 2 MCMaster-CARR #9306K34	3
						2	B/O	-63		SIDE HANDLE	S.S.	RIED #NSH-160	3
						2	B/O	-65		BOLT	S.S.	5/16-18 X 7/8 MCMaster-CARR #93190A582	3
						2	B/O	-67		FLAT WASHER	S.S.	Ø5/8 MCMaster-CARR #91525A229	3
						2	B/O	-69		LOCK WASHER	S.S.	5/16 MCMaster-CARR #92147A030	3
	2					2	B/O	-71		KNOB	S.S.	MCMaster-CARR #8558K1	3/22
						2	B/O	-73		SPRING PIN	S.S.	Ø1/8 X 1/4 MCMaster-CARR #92373A173	3
						16	B/O	-75	4	LOCK NUT	S.S.	10-32 MCMaster-CARR #91831A411	3
	2					16	B/O	-77	4	MACHINE SCREW	S.S.	10-32 X 3/4 MCMaster-CARR #91772A831	3/22
						26	B/O	-79	4	FLAT WASHER	S.S.	10-32 MCMaster-CARR #91525A117	3
	2						B/O	-81		ARM KNOB	S.S.	MCMaster-CARR #4276T44	3
							B/O	-83	3	CAP	VINYL	2 OD X 1-1/2 MCMaster-CARR #9753K94	1
							B/O	-85	3	2 HOSE CLAMP	S.S.	MCMaster-CARR #5362K21	1
							B/O	-87	4	8 HOSE CLAMP	S.S.	MCMaster-CARR #5215K15	1
							B/O	-91	1	SMALL DUCT HOSE	POLYETHYLENE	2-1/2 OD HOSE MCMaster-CARR #9020T76 GREY	
		4					B/O	-93		QUICK RELEASE FASTNER	S.S.	MILSPEC 2600-20SW	20
		4					B/O	-95		STUD RETAINER	S.S.	MILSPEC #2600-LW	20
							B/O	-97	2	8 DUCT HOSE	PLASTIC	U.S. AIRMOTIVE USAIR830AHIMW-EP7	NS
							B/O	-99	2	8 ADAPTER	PLASTIC	U.S. AIRMOTIVE IA8986	NS
		1						-101		AVIONICS DUCT FOAM	CLOSED CELL FOAM	1/4 X 9.0 X 10-1/2	27
	1							-103		ENGINE DUCT FOAM	CLOSED CELL FOAM	1/4 X 17-1/2 X 19-1/4	28
						1		-105		THUMB SCREW	S.S.	1/4-20 MCMaster-CARR #91746A414(NEEDS MODIFIED)	30
						1	B/O	-107		LANYARD	S.S.	8" W TAB MCMaster-CARR #30345T33	NS
						2	B/O	-109		FLAT WASHER	S.S.	Ø1/2 OD X 17/64 ID MCMaster-CARR #91525A117	NS
						1		-111		STENCIL	STENCIL STOCK	4-1/2 X 5-1/2 STENCIL	NS
								-113	12	HOSE RETAINER	S.S.	.03 X 3/4 X2-1/8	31
								-115	12	HOSE RETAINER, BOTTOM	S.S.	.03 X 3/4 X 2-1/8	32
							B/O	-117	24	FLATHEAD SCREW	S.S.	8-32 X 1/2 MCMaster-CARR #91771A194	1
							B/O	-119	24	LOCKNUT	S.S.	8-32 MCMaster-CARR #91831A009	1
							B/O	-121	24	STANDOFF	S.S.	1/8 X Ø5/8 MCMaster-CARR #98126A834	1
							B/O	-123	3	LANYARD	S.S.	12" W TAB MCMaster-CARR #30345T38	NS
						8	B/O	-125		MACHINE SCREW	S.S.	1/4-20 X 3/4 MCMaster-CARR #91772A540	
						8	B/O	-127		LOCK NUT	S.S.	1/4-20 MCMaster-CARR #91831A029	
ASSY -47	ASSY -41	ASSY -37	ASSY -31	ASSY -19	ASSY -3	ASSY -1							

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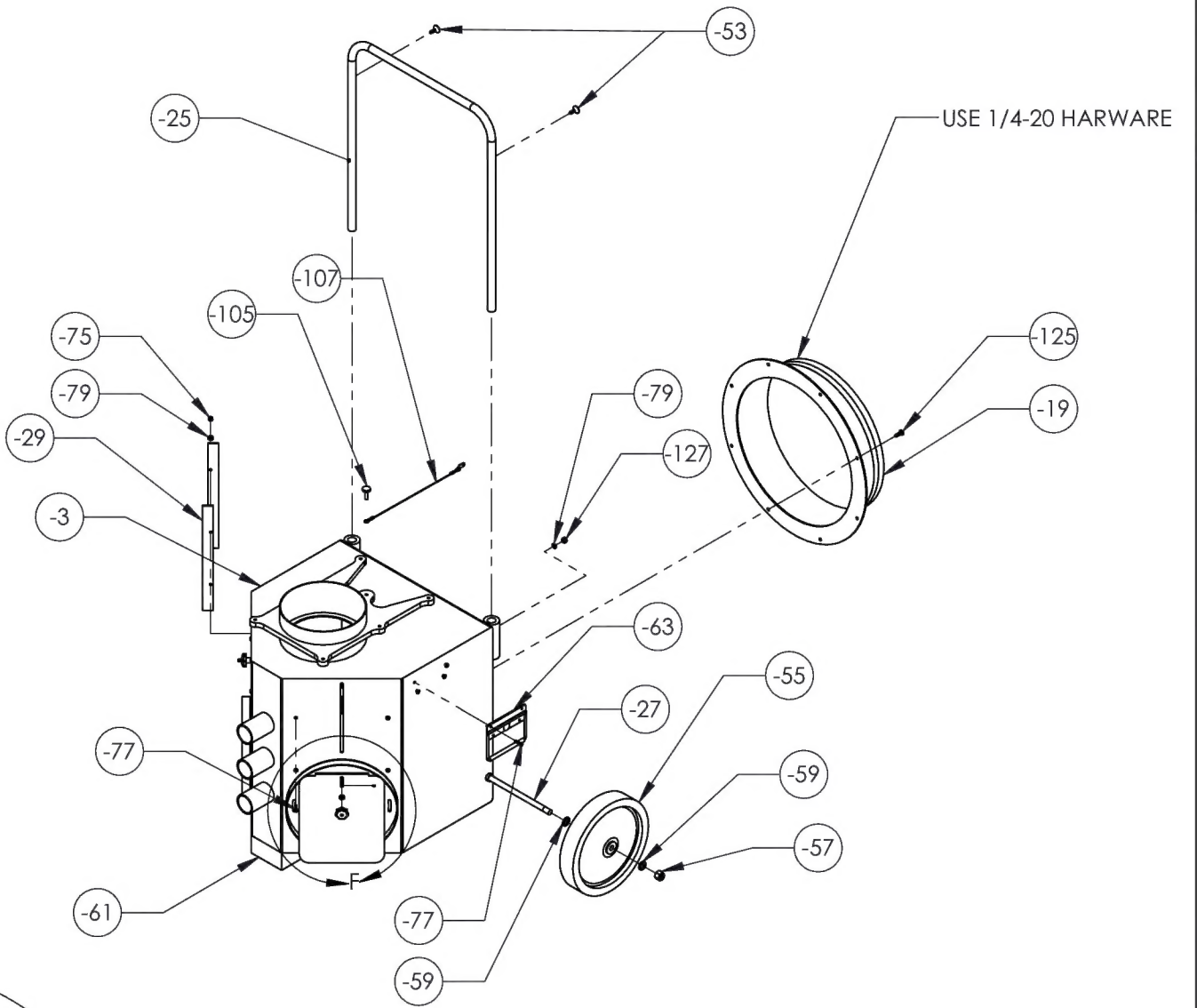
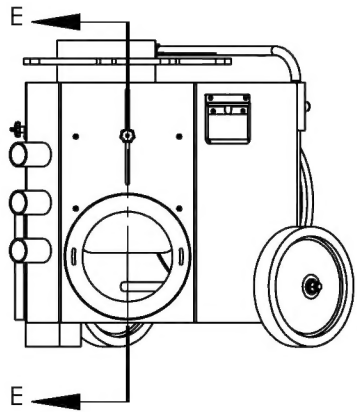
 RED BARN MACHINE		
TITLE CONDITIONED AIR ADAPTER SET		
DWG NO. RBT18400		REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL FIRE SCOUT MQ-8B
SCALE 1:8	DATE 2/4/2011	SHEET 2 OF 32

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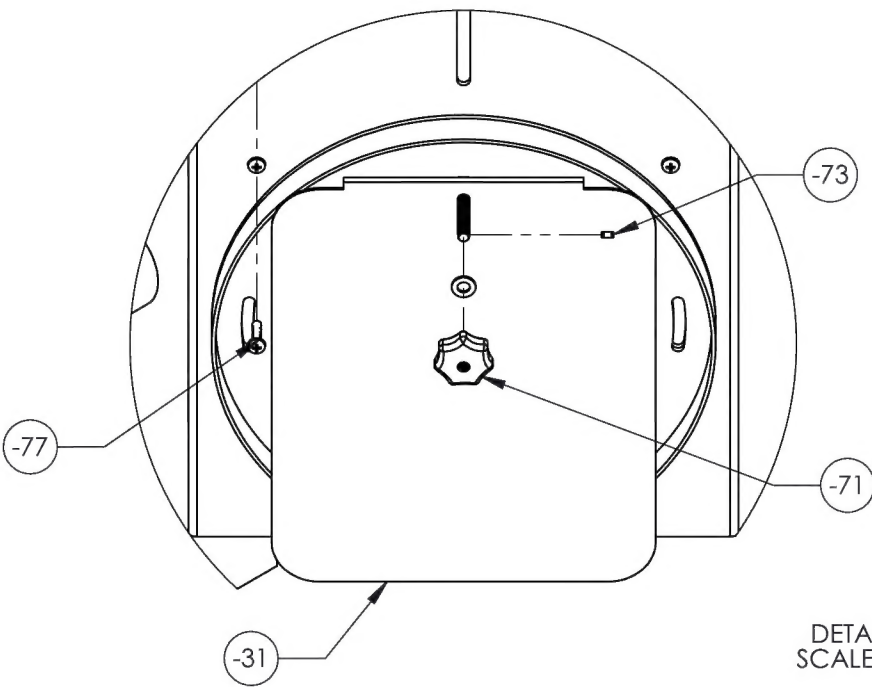
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED FROM 10-32 TO 1/4-20 HARDWARE FOR -19	2/18/2011	JAG	



SECTION E-E
TYP SIDE GATE ASSY, 2 PER ASSY



SPLITTER BOX ASSY

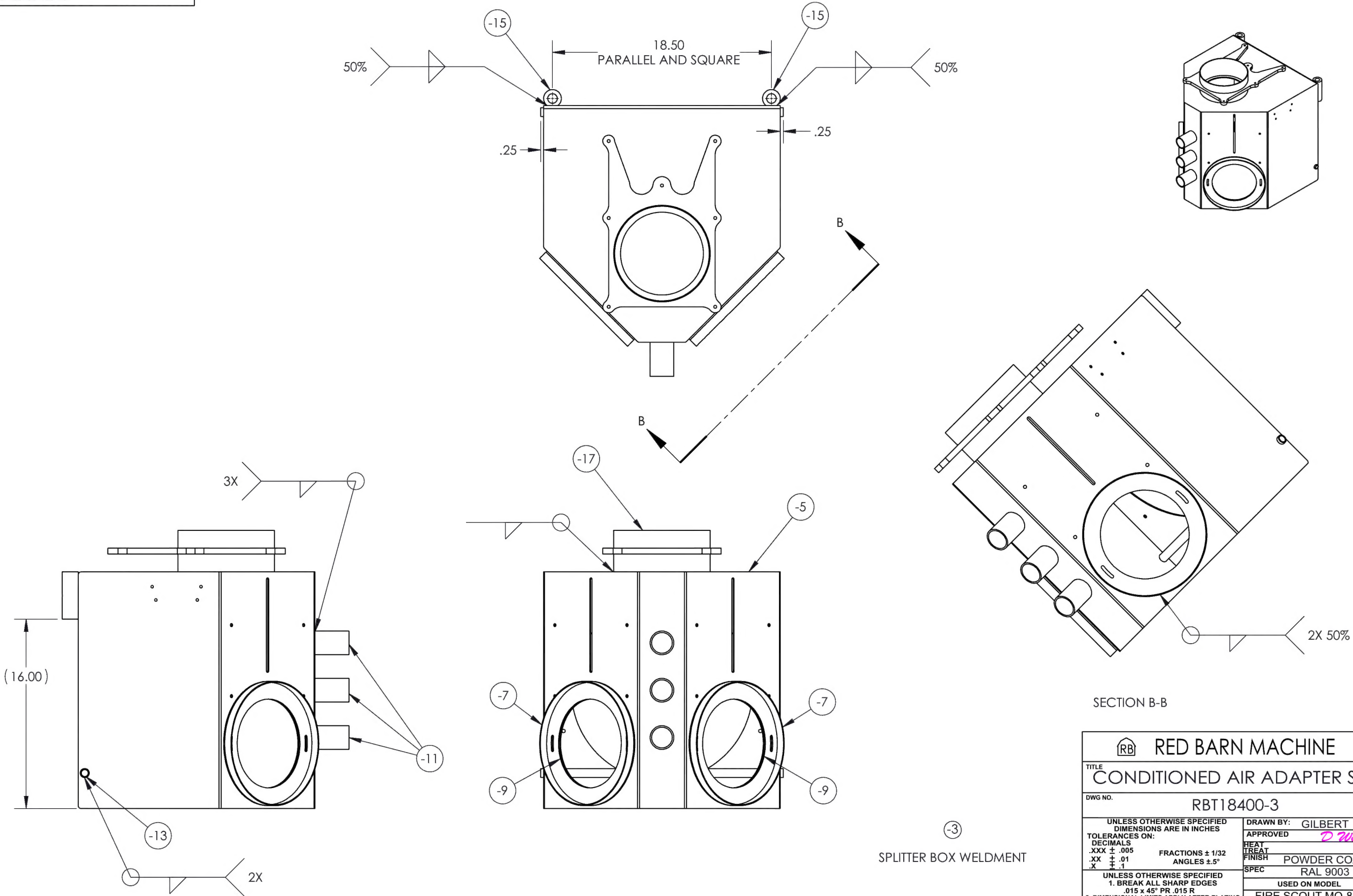


DETAIL F
SCALE 1 : 4

RED BARN MACHINE			
TITLE CONDITIONED AIR ADAPTER SET			
DWG NO. RBT18400-1		REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		TREAT	
.XXX ± .005		FINISH	
.XX ± .01		SPEC	
.X ± .1		USED ON MODEL	
ANGLES ± .5°		FIRE SCOUT MQ-8B	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		SCALE 1:8	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		DATE 2/4/2011	
		SHEET 3 OF 32	

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REV		DESCRIPTION	REVISIONS			DATE	INITIAL	APPROVED



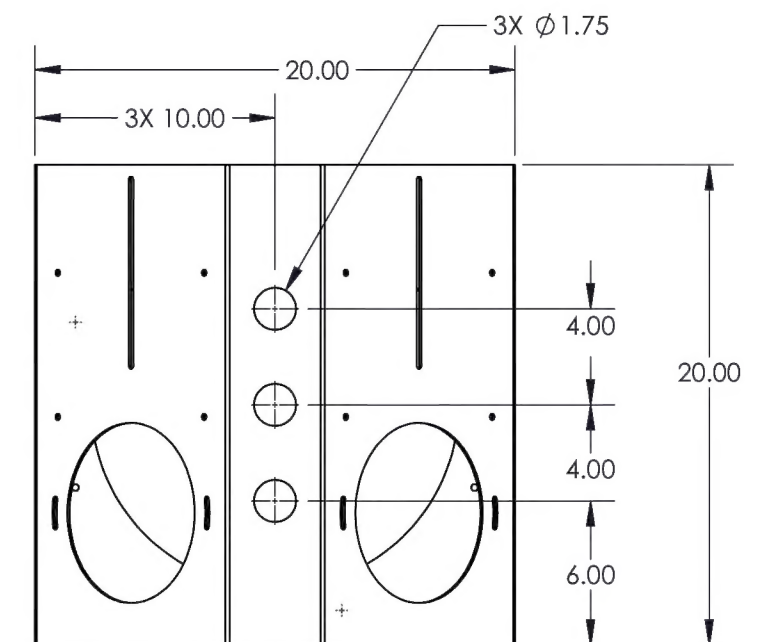
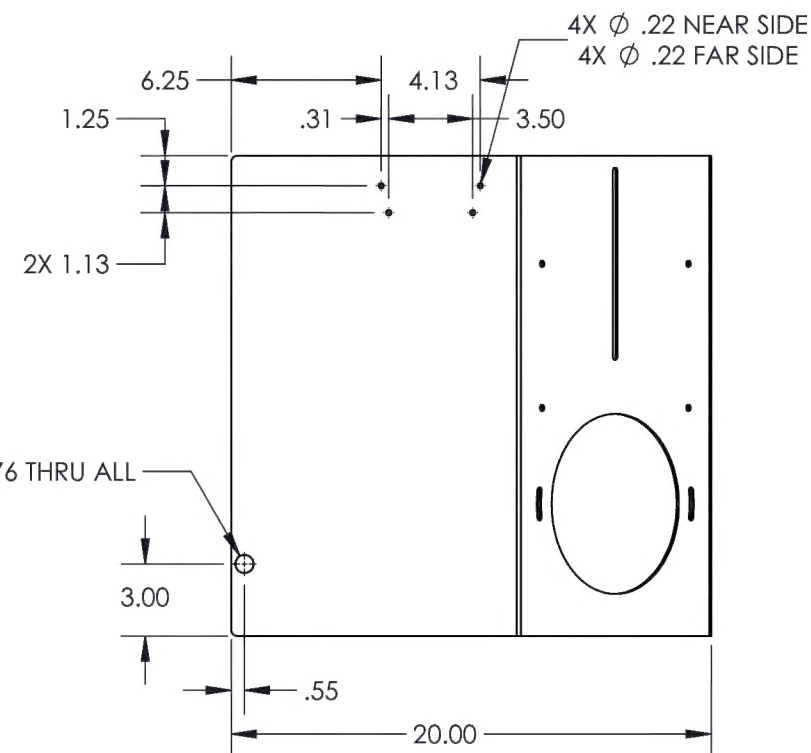
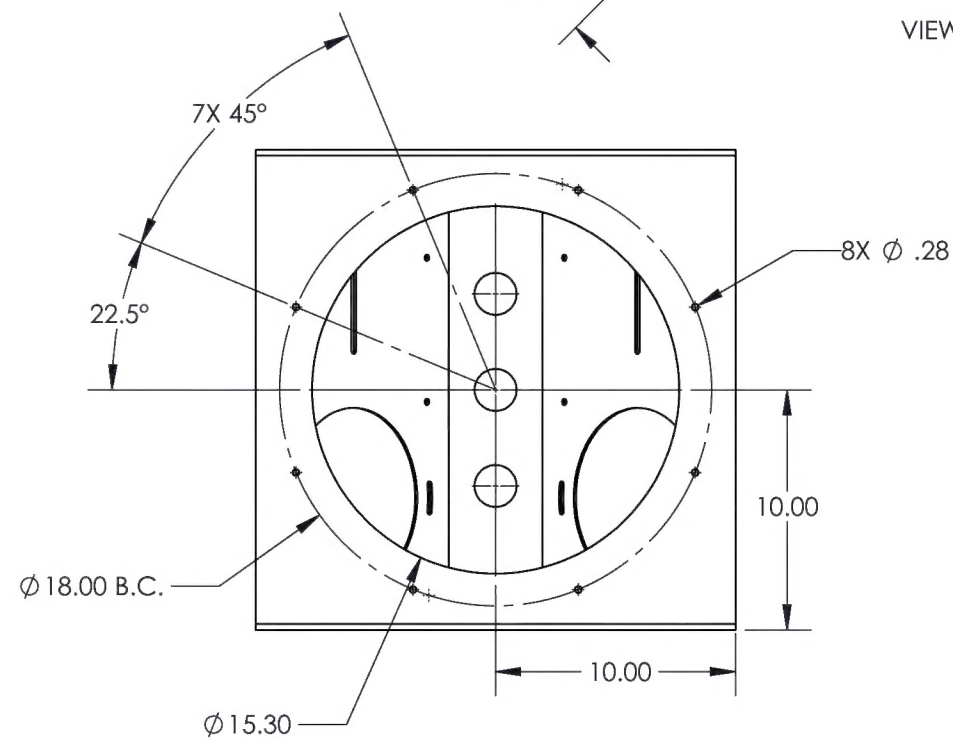
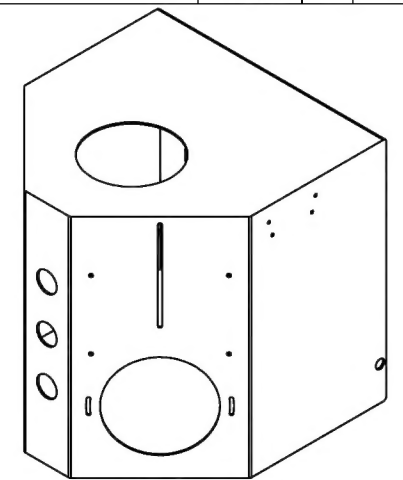
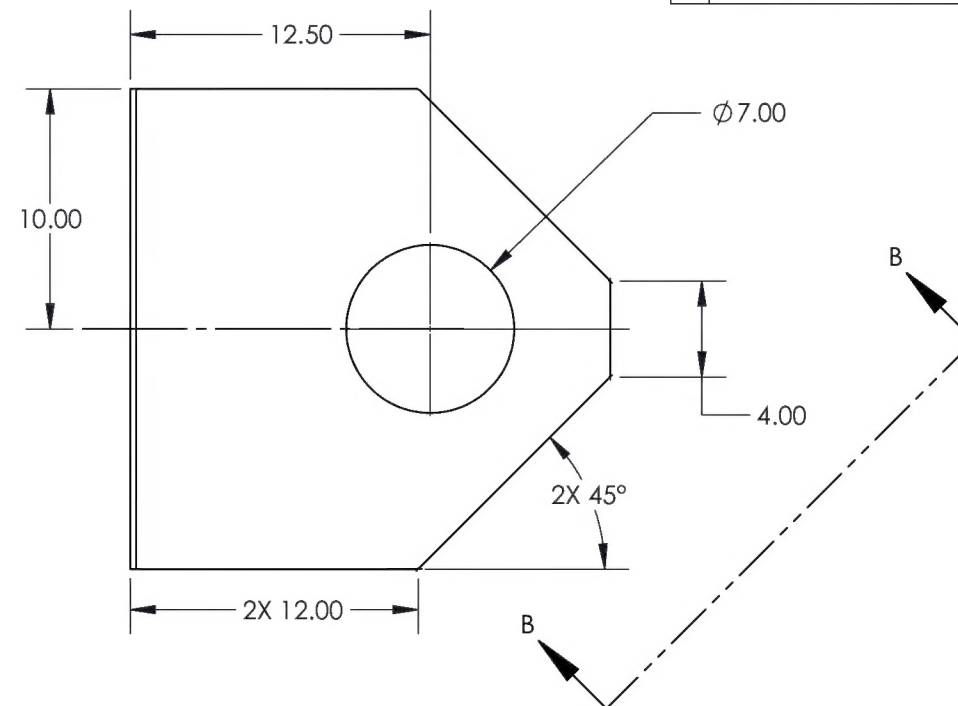
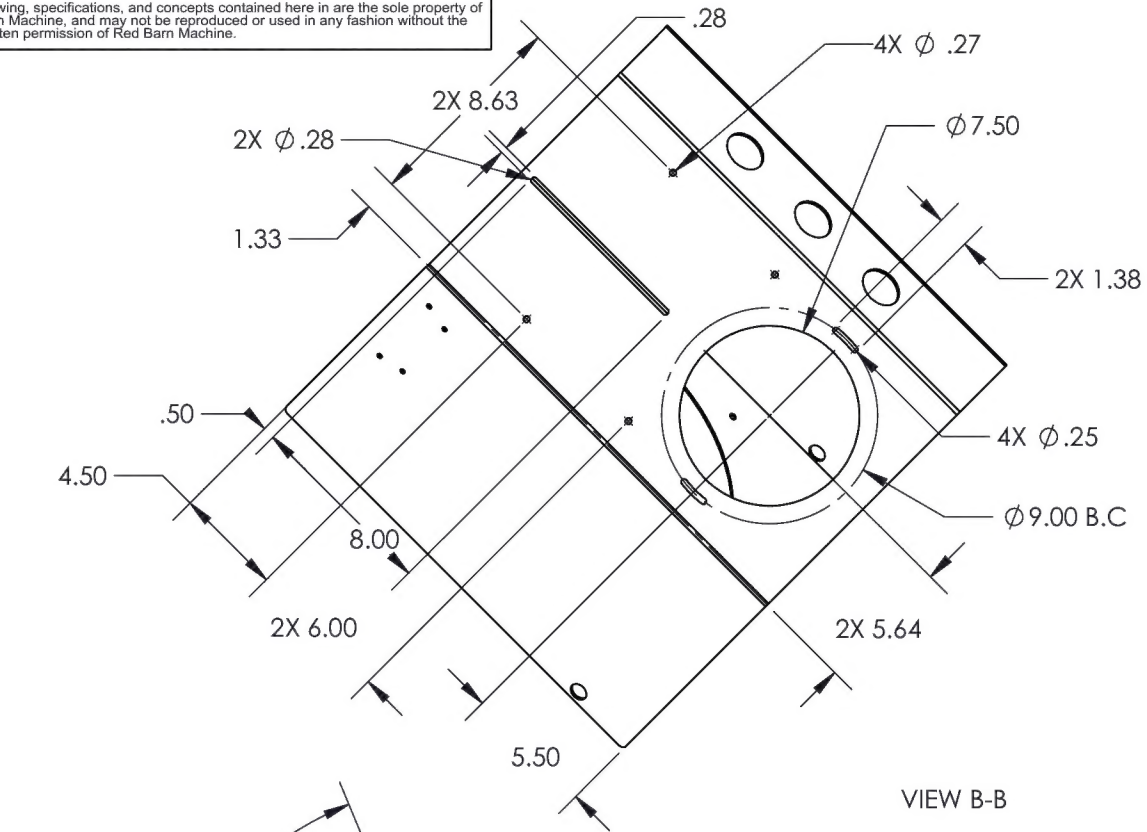
SECTION B-B

SPLITTER BOX WELDMENT

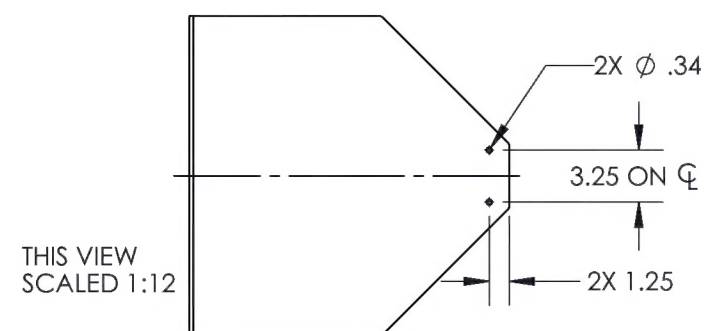
RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-3	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE 2/4/2011
SHEET 4 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	HOLE FROM 16.00 TO 15.30, 10 HOLES @ Ø.22 TO 8X Ø.28	2/4/2011	JAG



- NOTES:
1. WELD ALL SEAMS 100%.
 2. HOLE & SLOT FEATURES ARE THRU 1 WALL ONLY UNLESS OTHERWISE SPECIFIED.
 3. WALL THICKNESS .125
 4. HIDDEN LINES REMOVED FOR CLARITY.



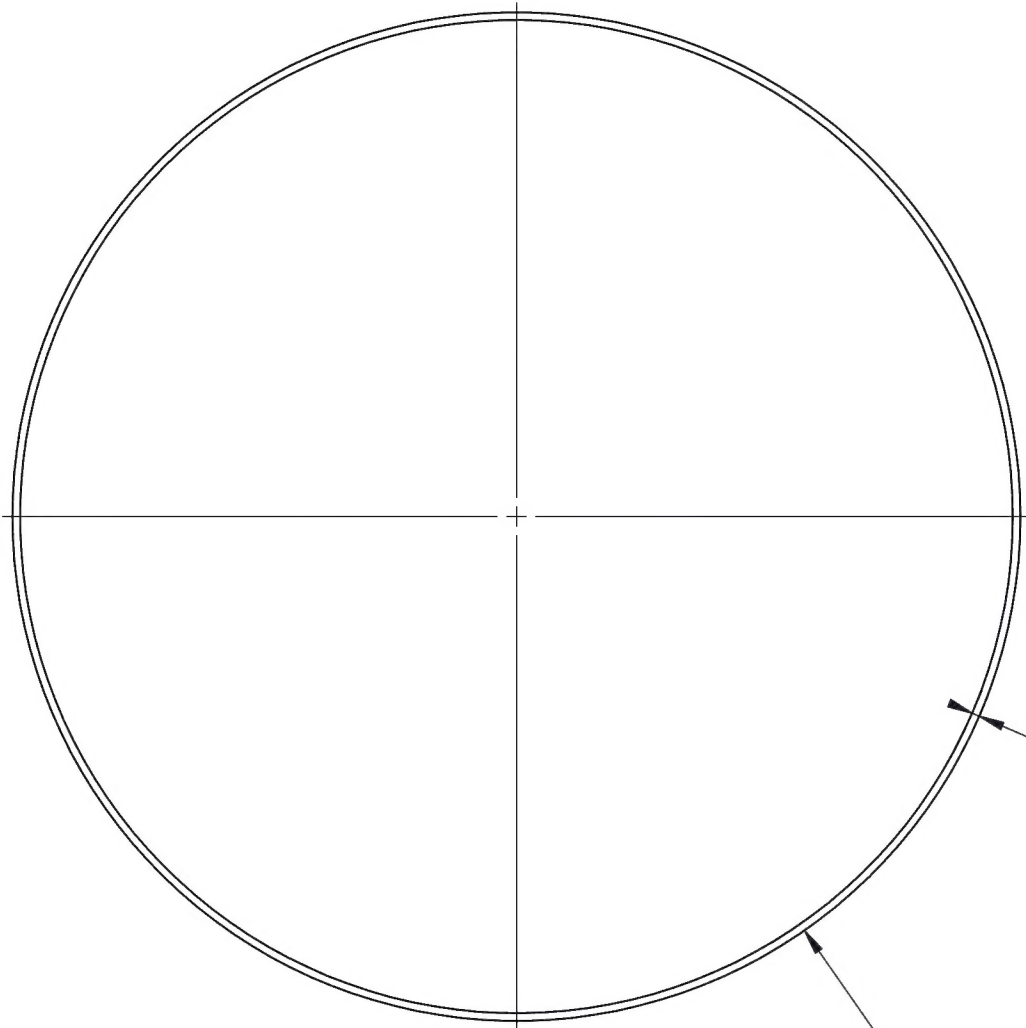
RED BARN MACHINE			
TITLE			
CONDITIONED AIR ADAPTER SET			
DWG NO.			
RBT18400-5			
REV			
1			
DRAWN BY: GILBERT			
APPROVED <i>D Weil</i>			
TOLERANCES ON:			
DECIMALS			
.XXX ± .005			
.XX ± .01			
.X ± .1			
FRACTIONS ± 1/32			
ANGLES ± .5°			
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES			
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE			
1:8			
DATE			
2/4/2011			
SHEET 5 OF 32			

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

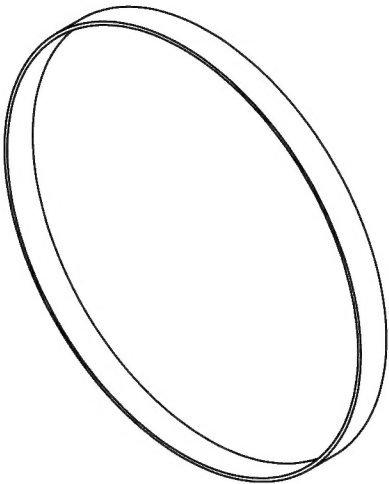


.75



(.08)


Ø 10.50



NOTE:
WELD SEAM 100%

⑦

ADAPTER RING

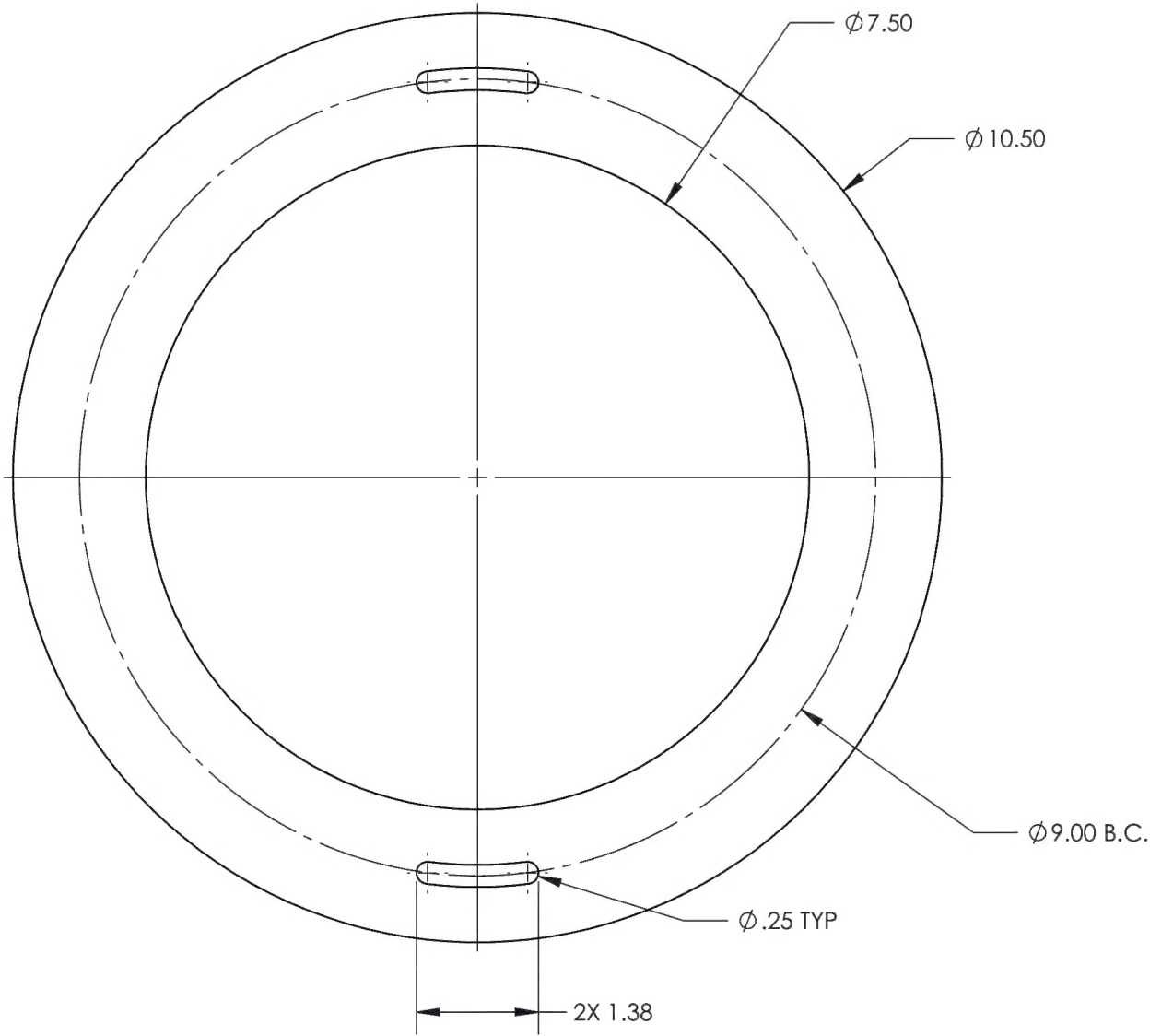
 RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-7	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± .5°
.XX ± .01	
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 2/4/2011
SHEET 6 OF 32	

DRAWN BY: GILBERT
APPROVED <i>D Weil</i>
TREAT
FINISH
SPEC
USED ON MODEL
FIRE SCOUT MQ-8B

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

(.13)

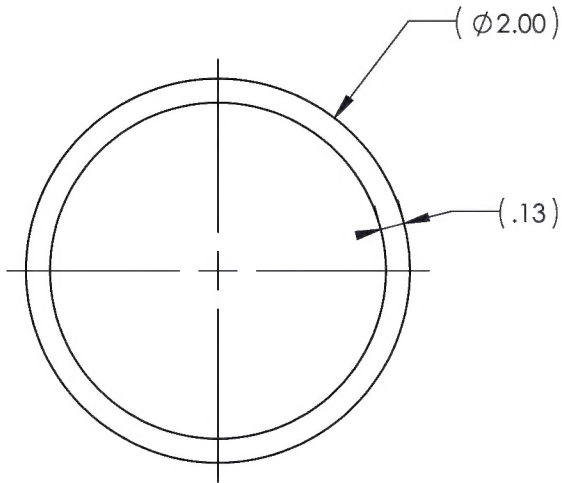
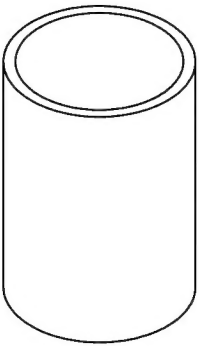
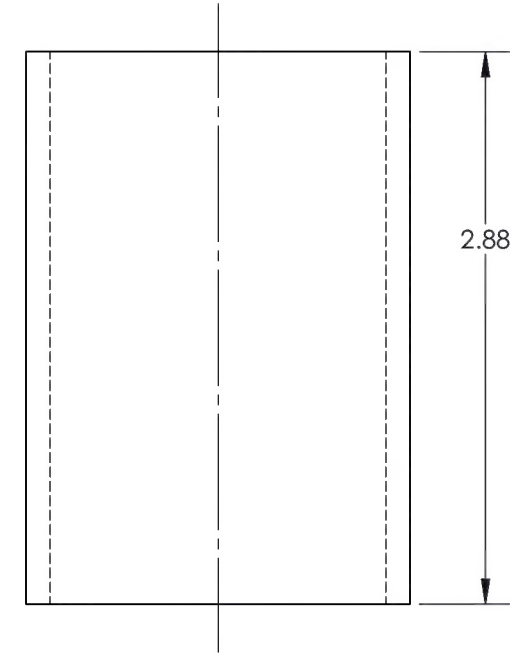


⑨
ADAPTER FLANGE


RB RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-9	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$	
FRACTIONS $\pm 1/32$ ANGLES $\pm .5^\circ$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED <i>D Weil</i> SPEC USED ON MODEL FIRE SCOUT MQ-8B	
SCALE 1:2	DATE 2/4/2011
SHEET 7 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

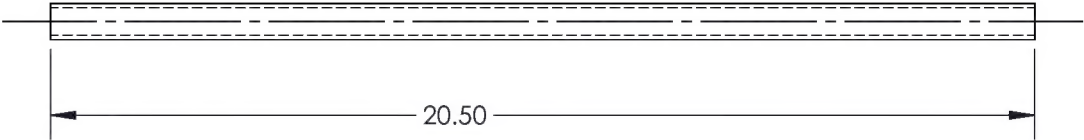
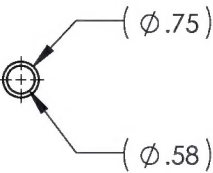
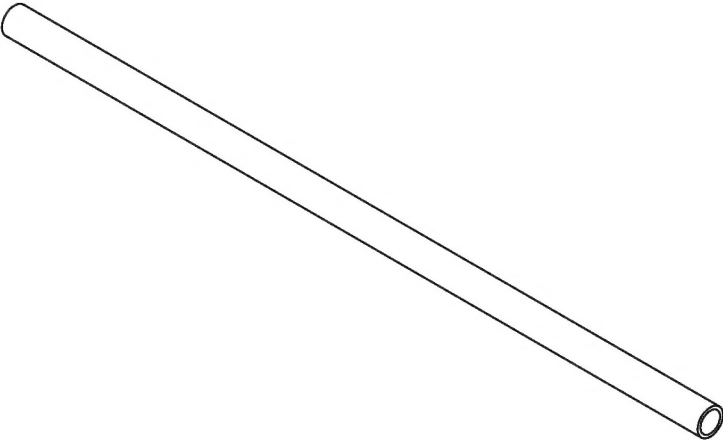


(-11)
SMALL DUCT TUBE

 RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-11	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL FIRE SCOUT MQ-8B
SCALE 1:1	DATE 2/4/2011
SHEET 8 OF 32	


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



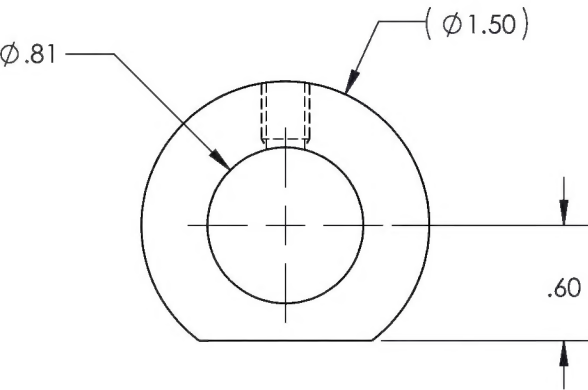
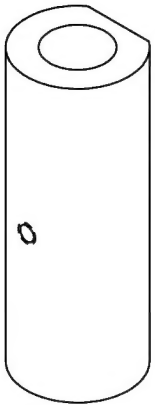
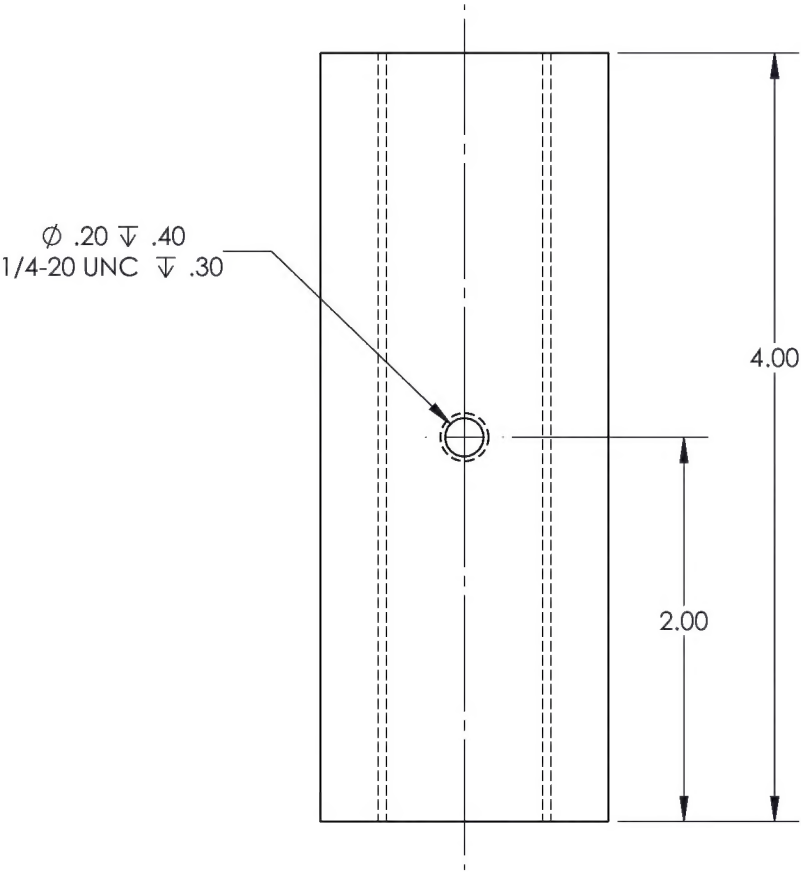
-13

AXLE TUBE

 RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-13	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL FIRE SCOUT MQ-8B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 2/4/2011
SHEET 9 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

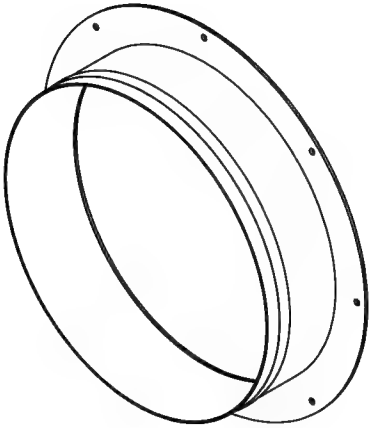
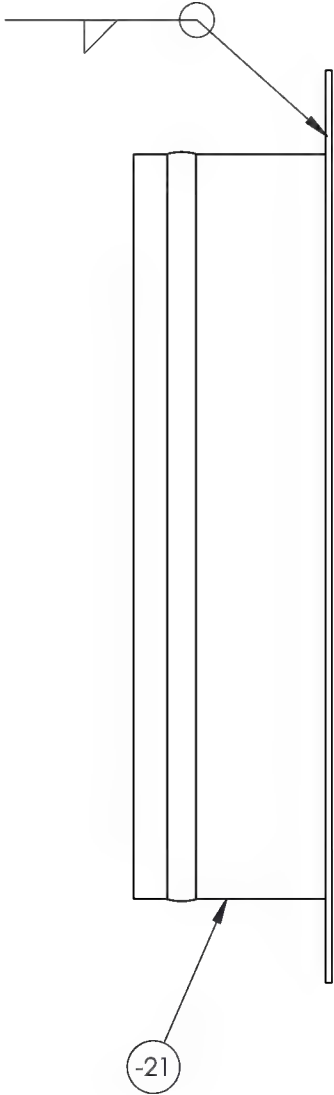
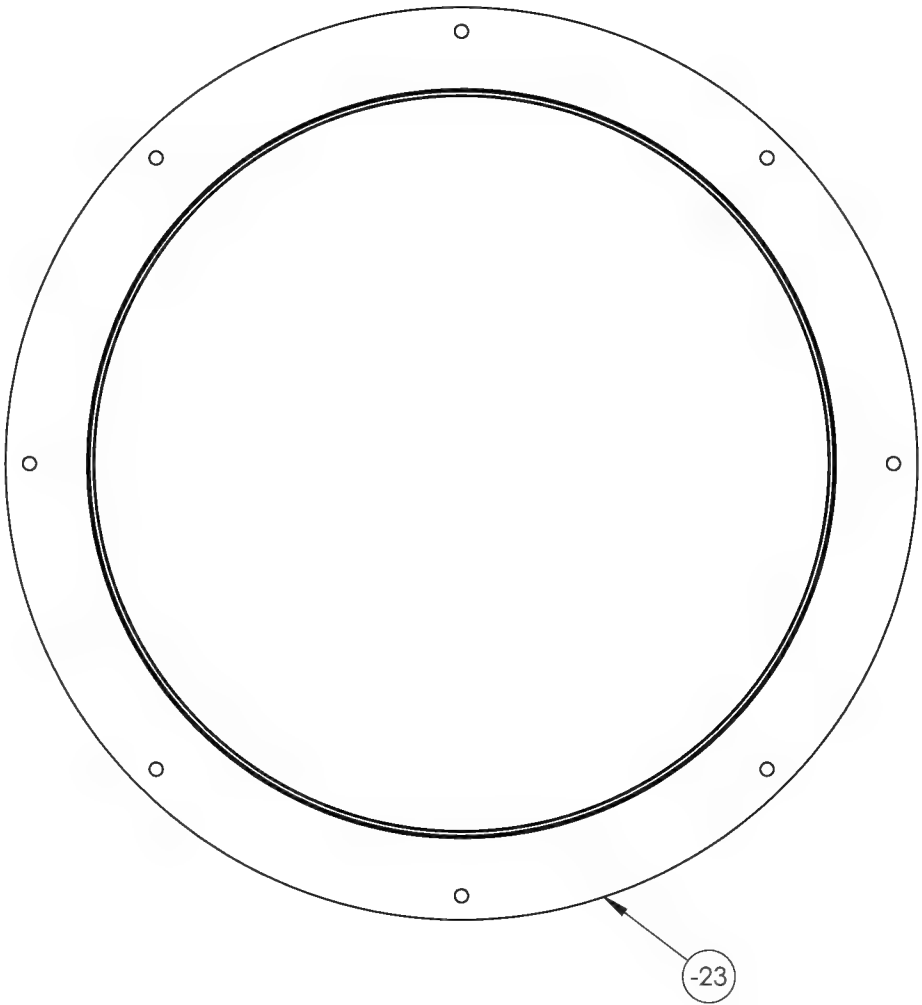


(-15)
HANDLE TUBE

RED BARN MACHINE			
TITLE CONDITIONED AIR ADAPTER SET			
DWG NO. RBT18400-15			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		TREAT	
.XXX ± .005		FINISH	
.XX ± .01		SPEC	
.X ± .1		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED		FIRE SCOUT MQ-8B	
1. BREAK ALL SHARP EDGES			
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:1	DATE	2/4/2011
			SHEET 10 OF 32

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

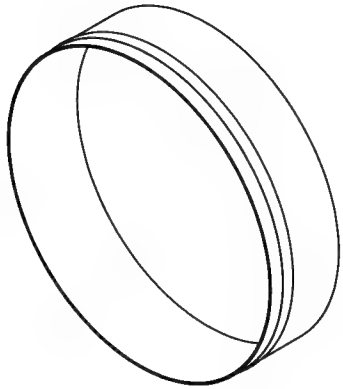
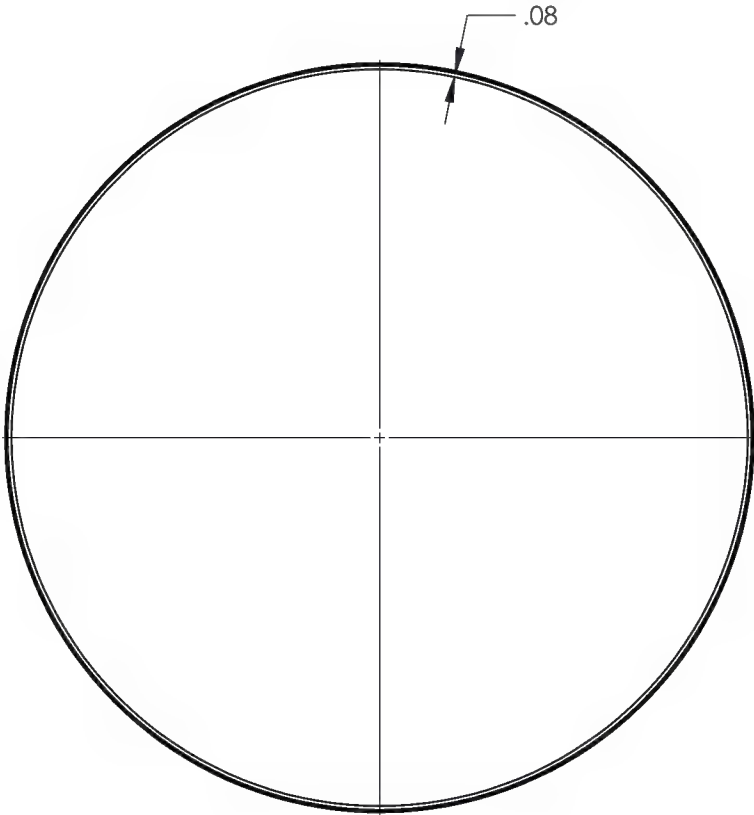
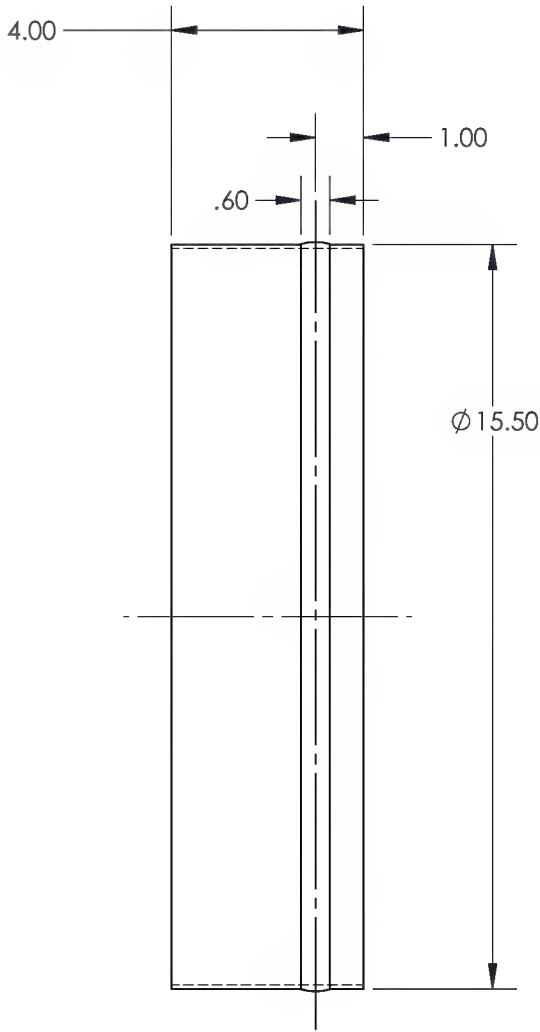


-19
SUPPLY DUCT WELDMENT

RED BARN MACHINE			
TITLE CONDITIONED AIR ADAPTER SET			
DWG NO. RBT18400-19			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		HEAT	
.XXX ± .005		TREAT	
.XX ± .01		FINISH	
.X ± .1		POWDER COAT	
UNLESS OTHERWISE SPECIFIED		SPEC	
1. BREAK ALL SHARP EDGES		SAFETY YELLOW	
.015 x 45° PR .015 R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		FIRE SCOUT MQ-8B	
SCALE	1:4	DATE	2/4/2011
SHEET 11 OF 32			


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	OD FROM 16.00 TO 15.50	2/18/2011	JAG	



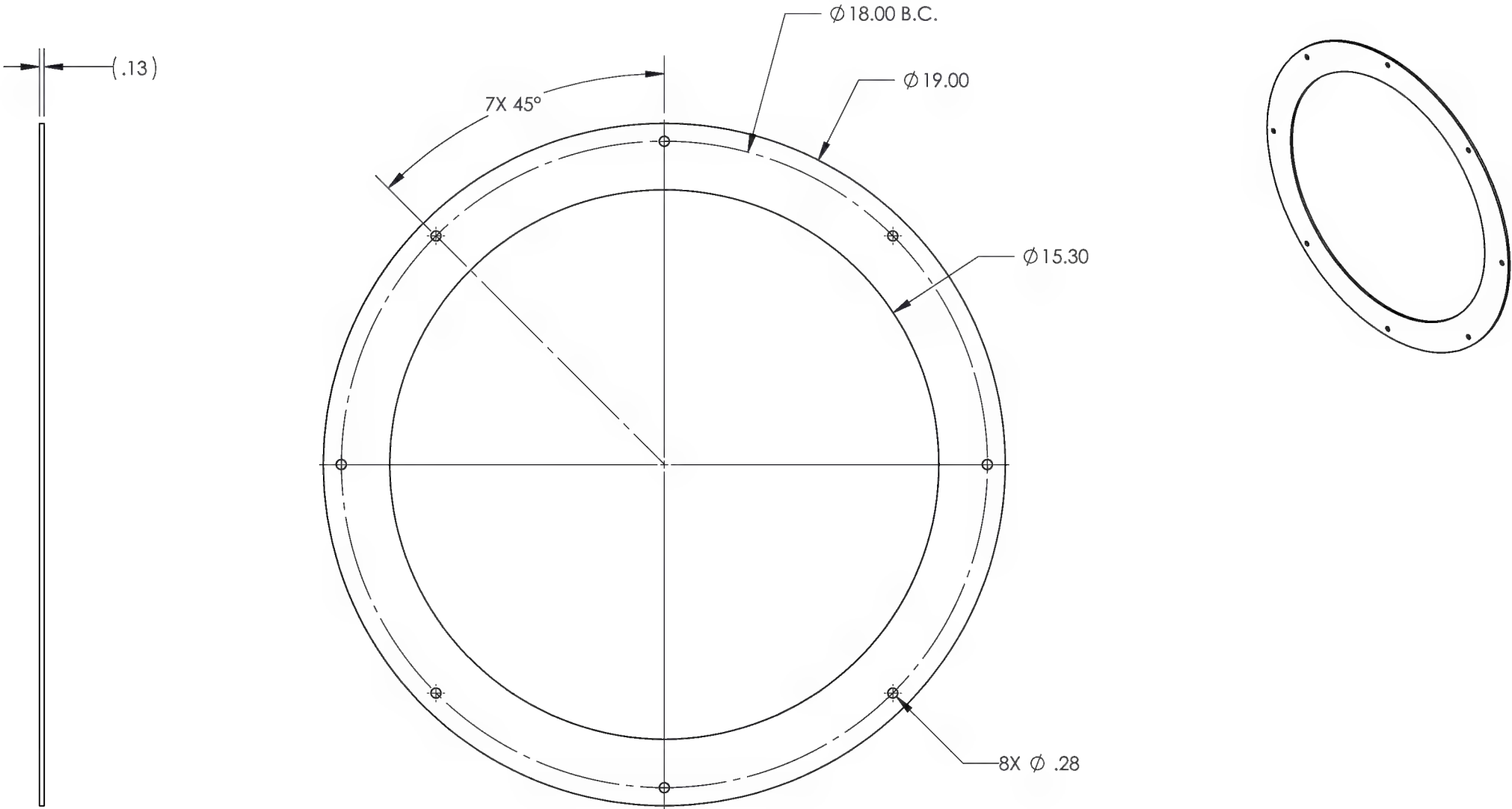
NOTE:
WELD SEAM 100%

(-21)
DUCT RING


 RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-21	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL FIRE SCOUT MQ-8B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:4 DATE 2/4/2011 SHEET 12 OF 32

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED FROM 10 HOLES @ Ø.22 TO 8 @ Ø.28, ID TO 15.30 FROM 15.84	2/18/2011	JAG	

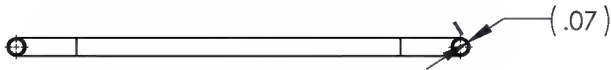
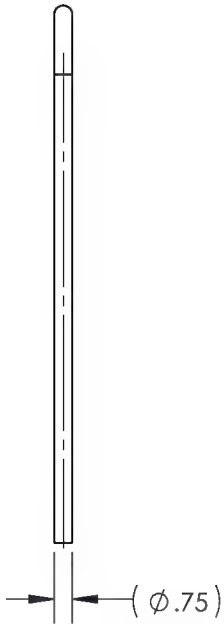
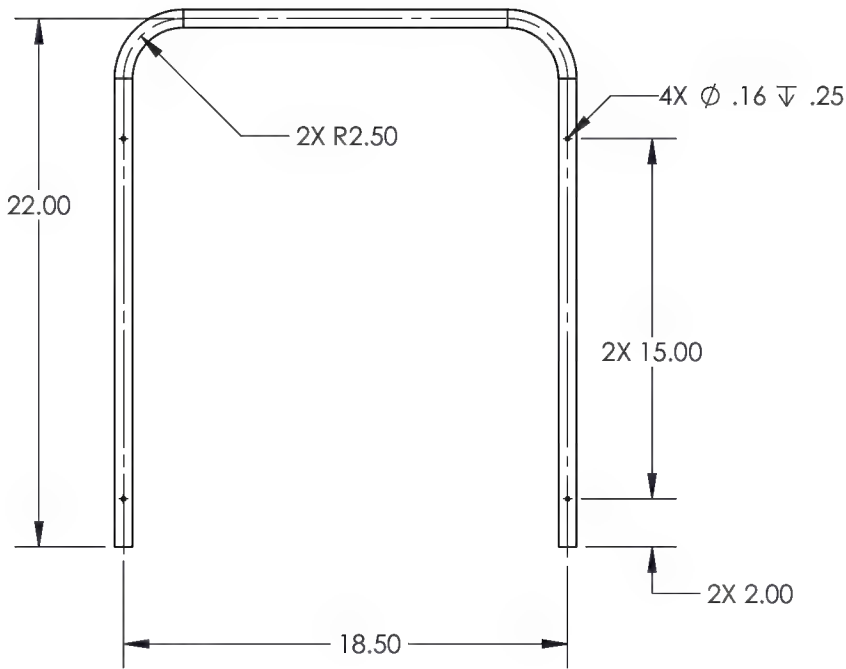
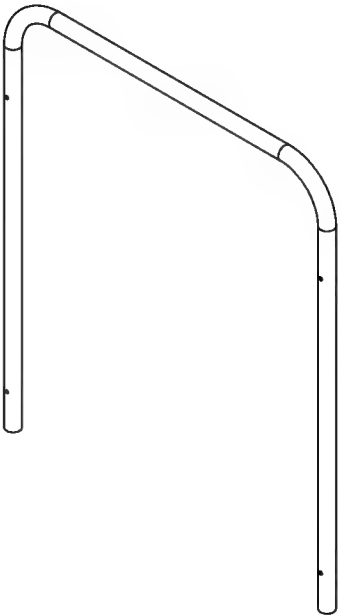


(-23)
DUCT FLANGE

 RED BARN MACHINE	
TITLE COMDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-23	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED <i>D Weil</i> SPEC USED ON MODEL FIRE SCOUT MQ-8B	
SCALE 1:4	DATE 2/4/2011
SHEET 13 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

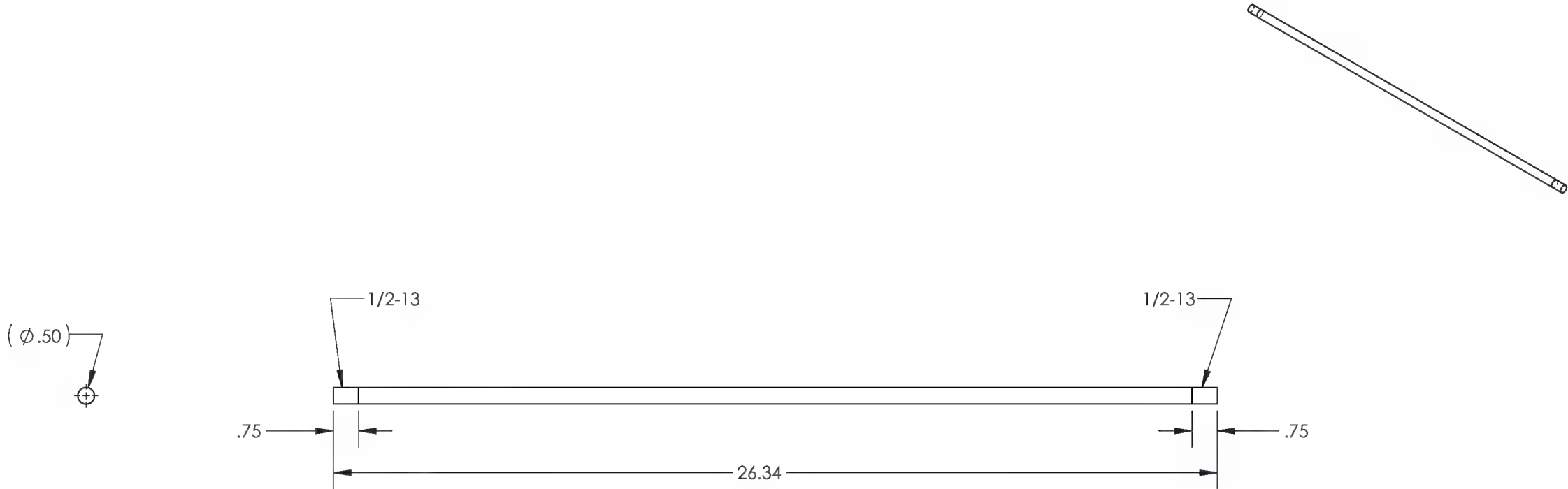


(-25)
HANDLE

RED BARN MACHINE			
TITLE			
CONDITIONED AIR ADAPTER SET			
DWG NO.			REV
RBT18400-25			1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES ON:			
DECIMALS			
.XXX ± .005			
.XX ± .01			
.X ± .1			
FRACTIONS ± 1/32			
ANGLES ± .5°			
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES			
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SPEC			
DRAWN BY: GILBERT			
APPROVED <i>D Weil</i>			
TREAT			
FINISH			
USED ON MODEL			
FIRE SCOUT MQ-8B			
SCALE		DATE	SHEET
1:8		2/4/2011	14 OF 32


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



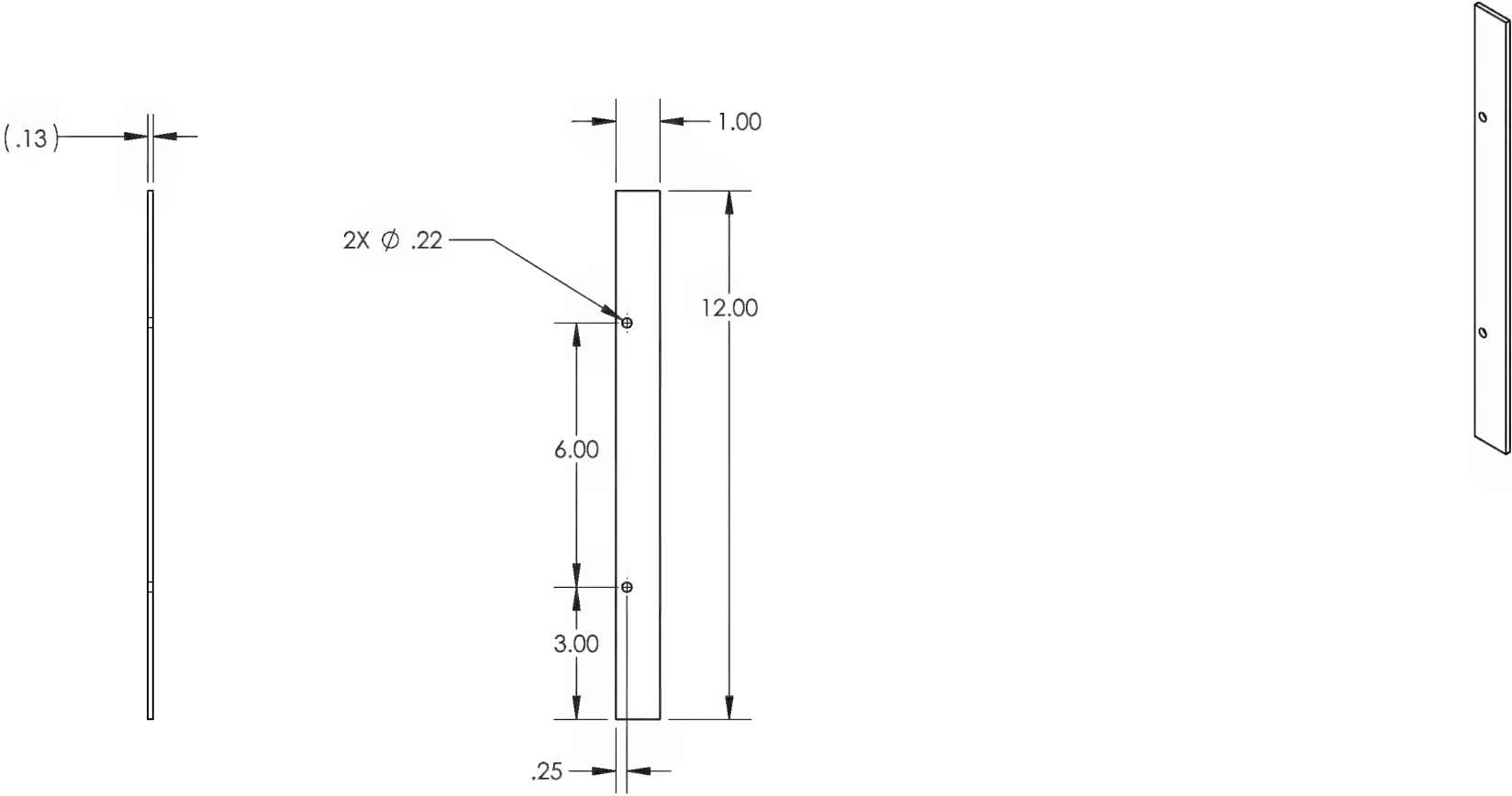
-27

AXLE SHAFT

 RED BARN MACHINE		
TITLE CONDITIONED AIR ADAPTER SET		
DWG NO. RBT18400-27		REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT
TOLERANCES ON:		APPROVED <i>D Weil</i>
DECIMALS		TREAT
.XXX ± .005		FINISH
.XX ± .01		
.X ± .1		
FRACTIONS ± 1/32		
ANGLES ± .5°		
UNLESS OTHERWISE SPECIFIED		SPEC
1. BREAK ALL SHARP EDGES		USED ON MODEL
.015 x 45° PR .015 R		FIRE SCOUT MQ-8B
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE 1:4	DATE 2/4/2011	SHEET 15 OF 32


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



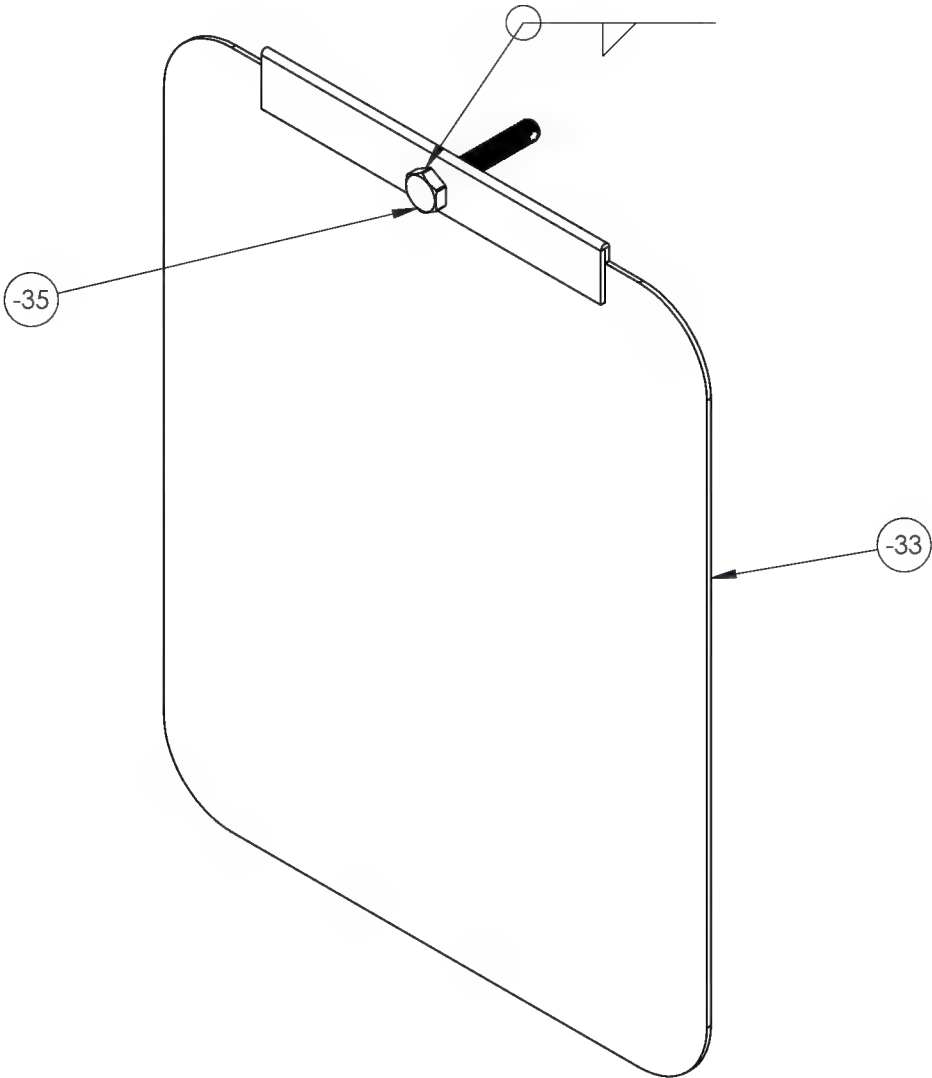
-29

SIDE GATE BRACKET

 RED BARN MACHINE		
TITLE CONDITIONED AIR ADAPTER SET		
DWG NO. RBT18400-29		REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT
TOLERANCES ON:		APPROVED <i>D Weil</i>
DECIMALS		HEAT
.XXX ± .005		TREAT
.XX ± .01		FINISH
.X ± .1		SPEC
UNLESS OTHERWISE SPECIFIED		USED ON MODEL
1. BREAK ALL SHARP EDGES		FIRE SCOUT MQ-8B
.015 x 45° PR .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE 1:4	DATE 2/4/2011	SHEET 16 OF 32


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



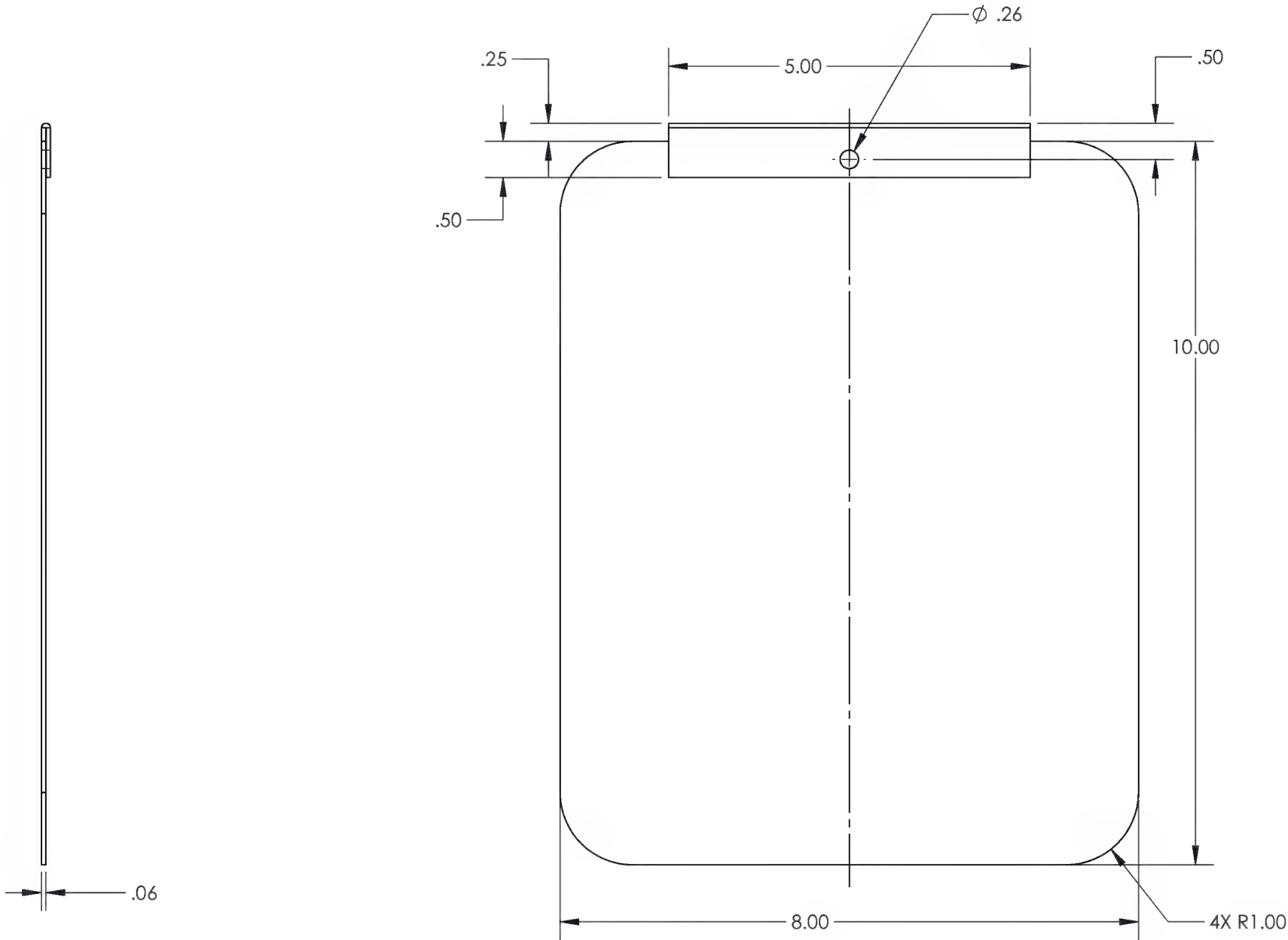
-31

SIDE GATE WELDMENT

 RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-31	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: GILBERT
TOLERANCES ON:	APPROVED <i>D Weil</i>
DECIMALS	HEAT
.XXX ± .005	TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
ANGLES ± .5°	USED ON MODEL
UNLESS OTHERWISE SPECIFIED	FIRE SCOUT MQ-8B
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 2/4/2011
SHEET 17 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

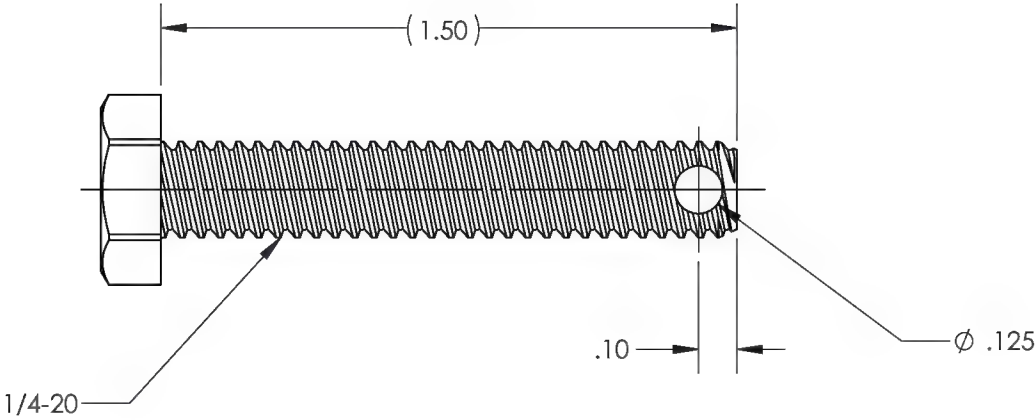
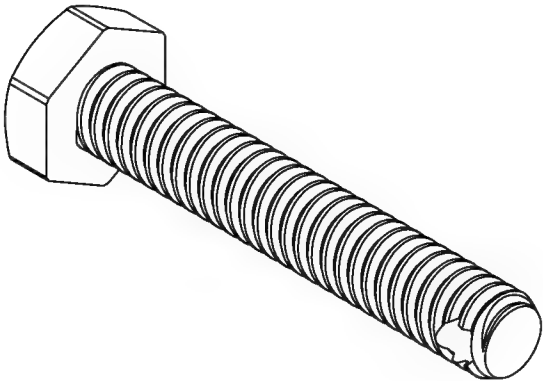


33
SIDE GATE

RB RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-33	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± .5°
DRAWN BY: GILBERT	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH	
SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL FIRE SCOUT MQ-8B	
SCALE 1:2	DATE 2/4/2011
SHEET 18 OF 32	


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



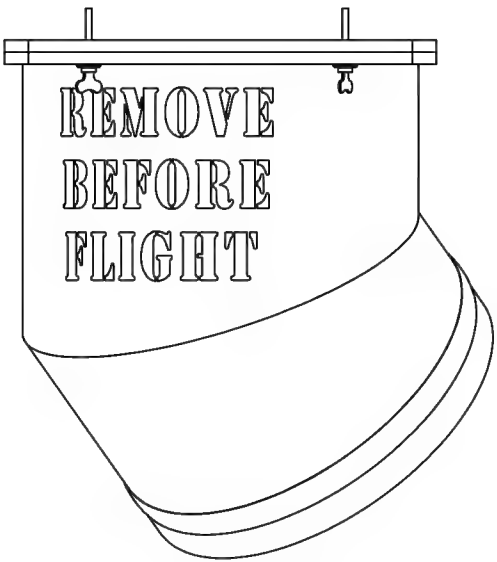
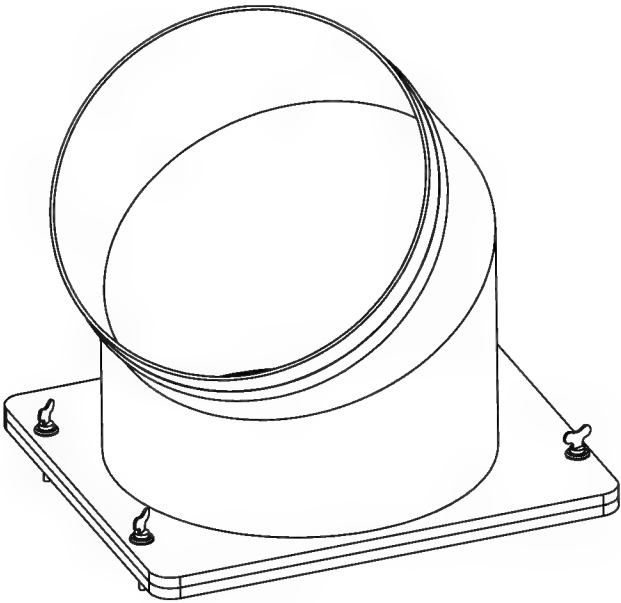
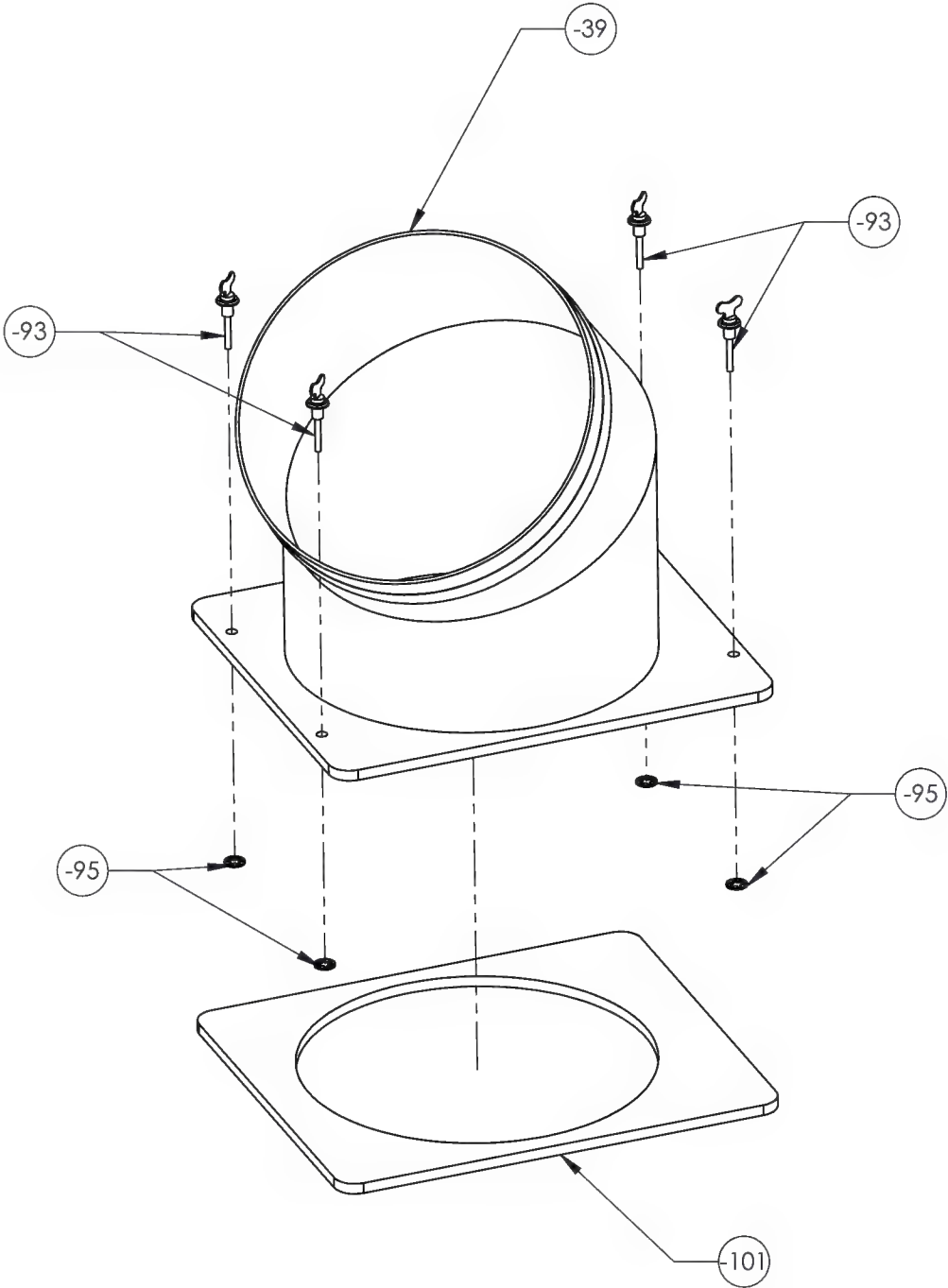
(-35)

LOCK STUD

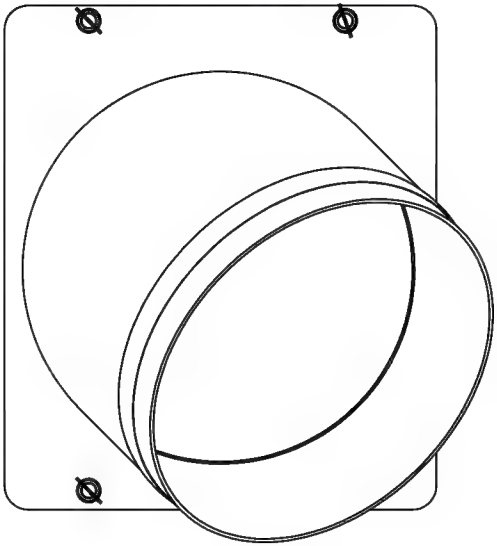
 RED BARN MACHINE		
TITLE CONDITIONED AIR ADAPTER SET		
DWG NO. RBT18400-35	REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
DRAWN BY: GILBERT		
APPROVED <i>D Weil</i>		
TOLERANCES ON:		
DECIMALS		
.XXX ± .005		
.XX ± .01		
.X ± .1		
FRACTIONS ± 1/32		
ANGLES ± .5°		
SPEC		
UNLESS OTHERWISE SPECIFIED		
1. BREAK ALL SHARP EDGES		
.015 x 45° PR .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
USED ON MODEL		
FIRE SCOUT MQ-8B		
SCALE 2:1	DATE 2/4/2011	SHEET 19 OF 32

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



APPLY STENCIL AS SHOWN IN WHITE



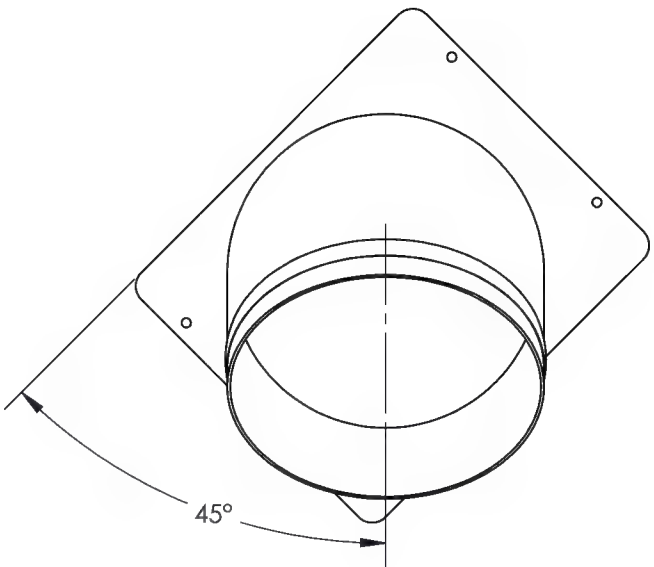
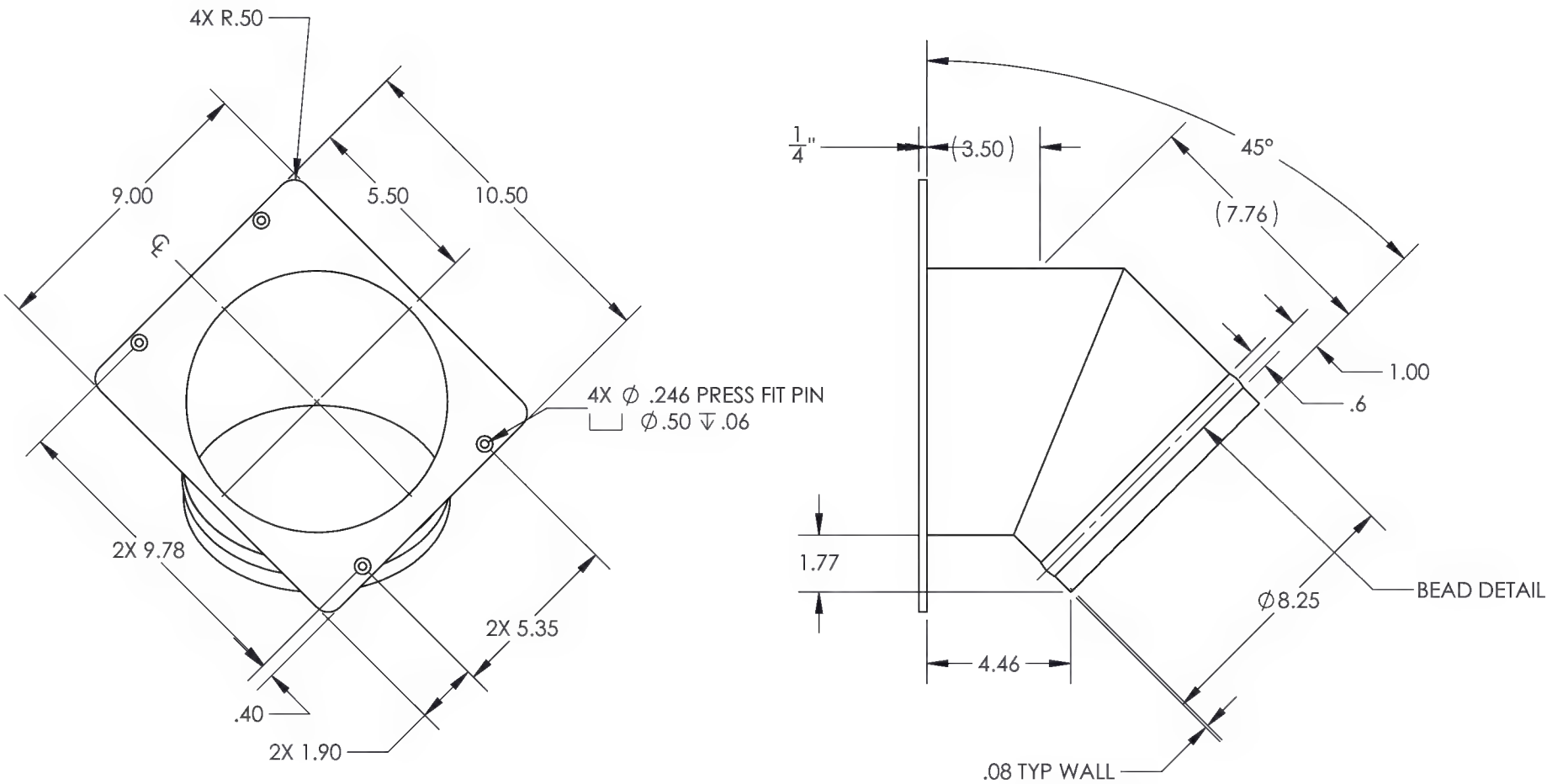
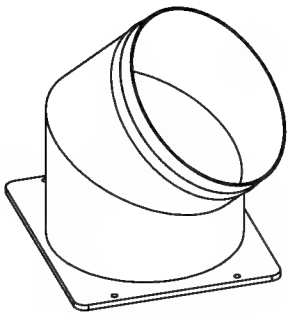
(37)

AVIONICS DUCT ASSY

RED BARN MACHINE			
TITLE CONDITIONED AIR ADAPTER SET			
DWG NO. RBT18400-37			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		TREAT	
.XXX ± .005		FINISH	
.XX ± .01		SPEC	
.X ± .1		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED		FIRE SCOUT MQ-8B	
1. BREAK ALL SHARP EDGES		SCALE 1:4	
.015 x 45° PR .015 R		DATE 2/4/2011	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SHEET 20 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



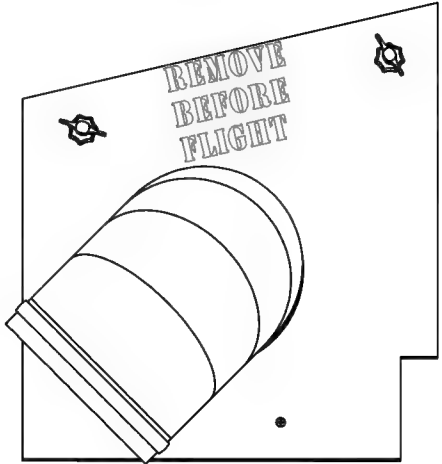
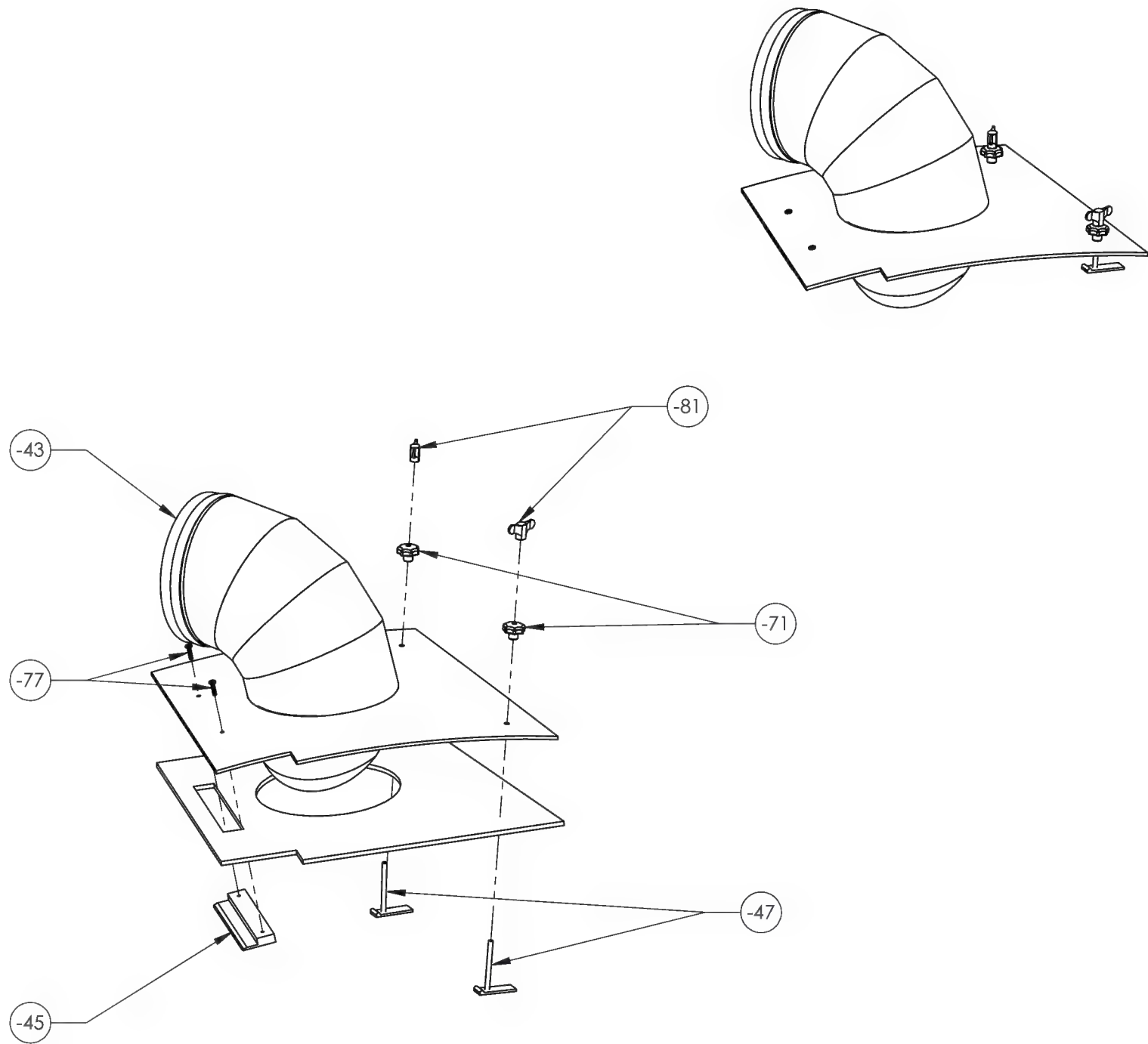
-39
AVIONICS DUCT

NOTES:
HOLES TO BE DRILLED IN FLANGE
BEFORE BEING JOINED WITH ELBOW

RED BARN MACHINE			
TITLE CONDITIONED AIR ADAPTER SET			
DWG NO. RBT18400-39			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		TREAT	
.XXX ± .005		FINISH POWDER COAT RED	
.XX ± .01		SPEC RAL 3020	
.X ± .1		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED		FIRE SCOUT MQ-8B	
1. BREAK ALL SHARP EDGES		SCALE 1:5	
.015 x 45° PR .015 R		DATE 2/4/2011	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SHEET 21 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



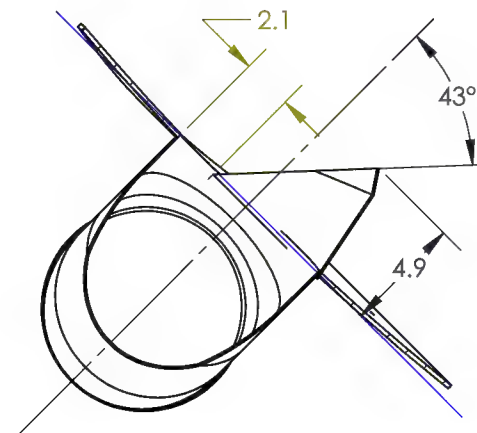
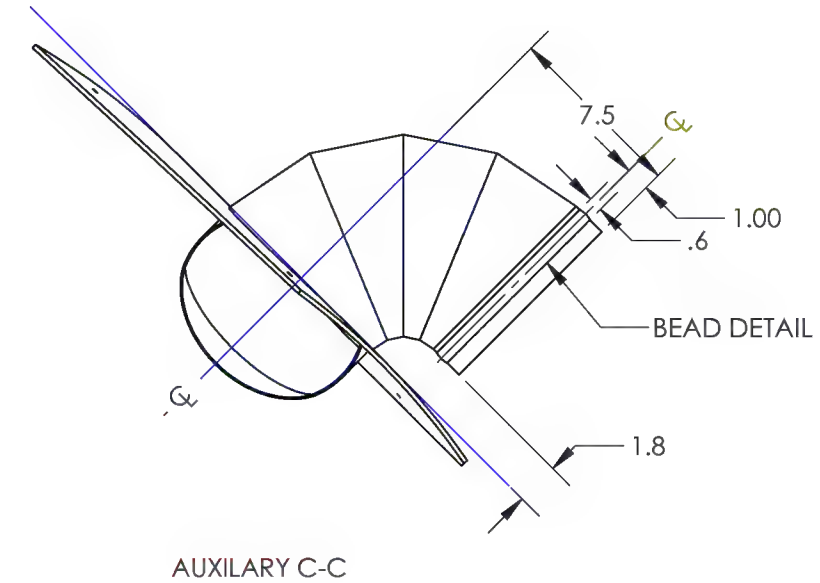
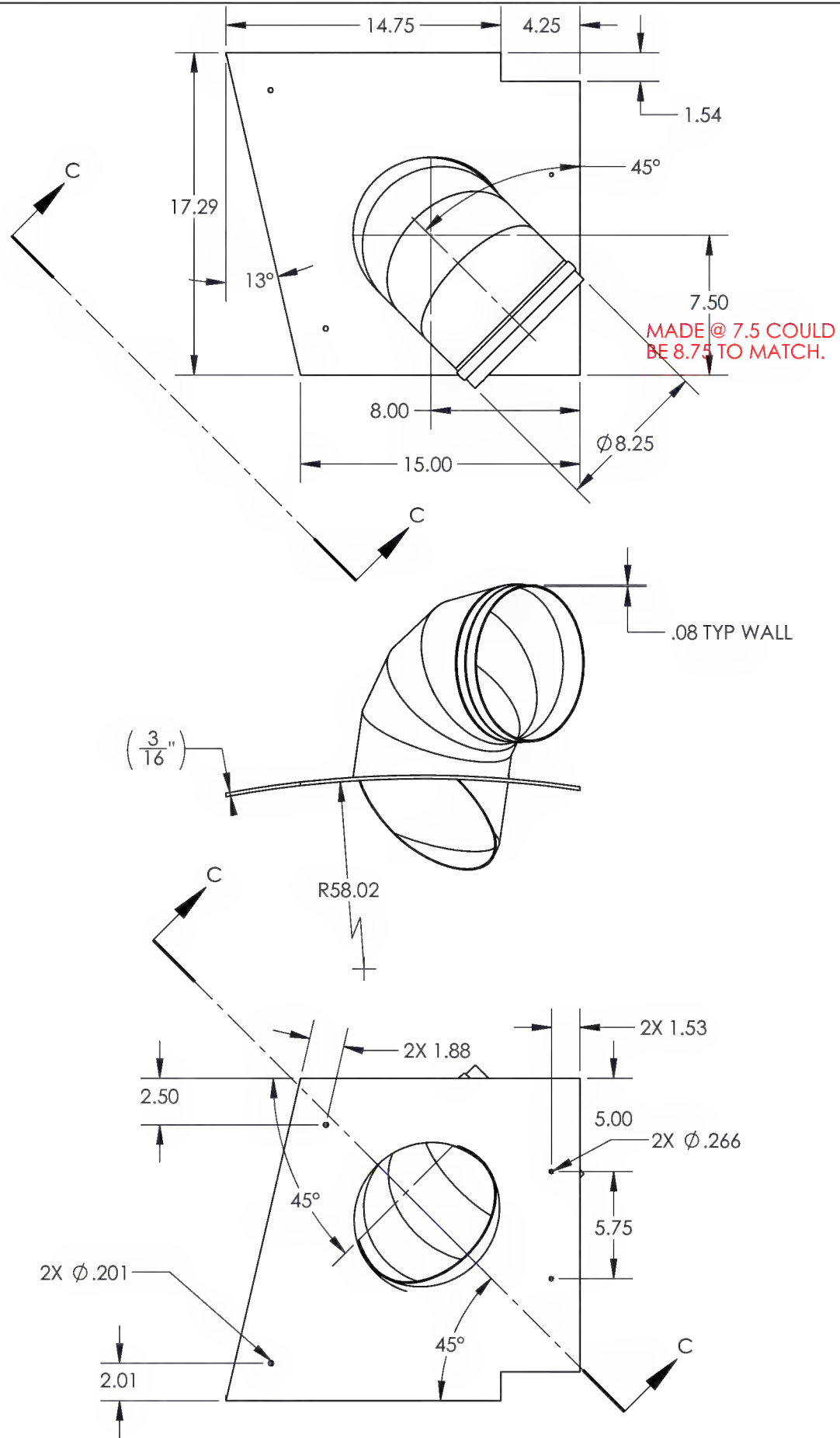
APPLY STENCIL AS SHOWN IN WHITE

NOTE:
USE LOCKTITE ON FASTENERS -77 AND KNOBS -81.

(41)
ENGINE DUCT ASSY

 RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-41	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> SPEC USED ON MODEL FIRE SCOUT MQ-8B	
SCALE 1:8	DATE 2/4/2011
SHEET 22 OF 32	

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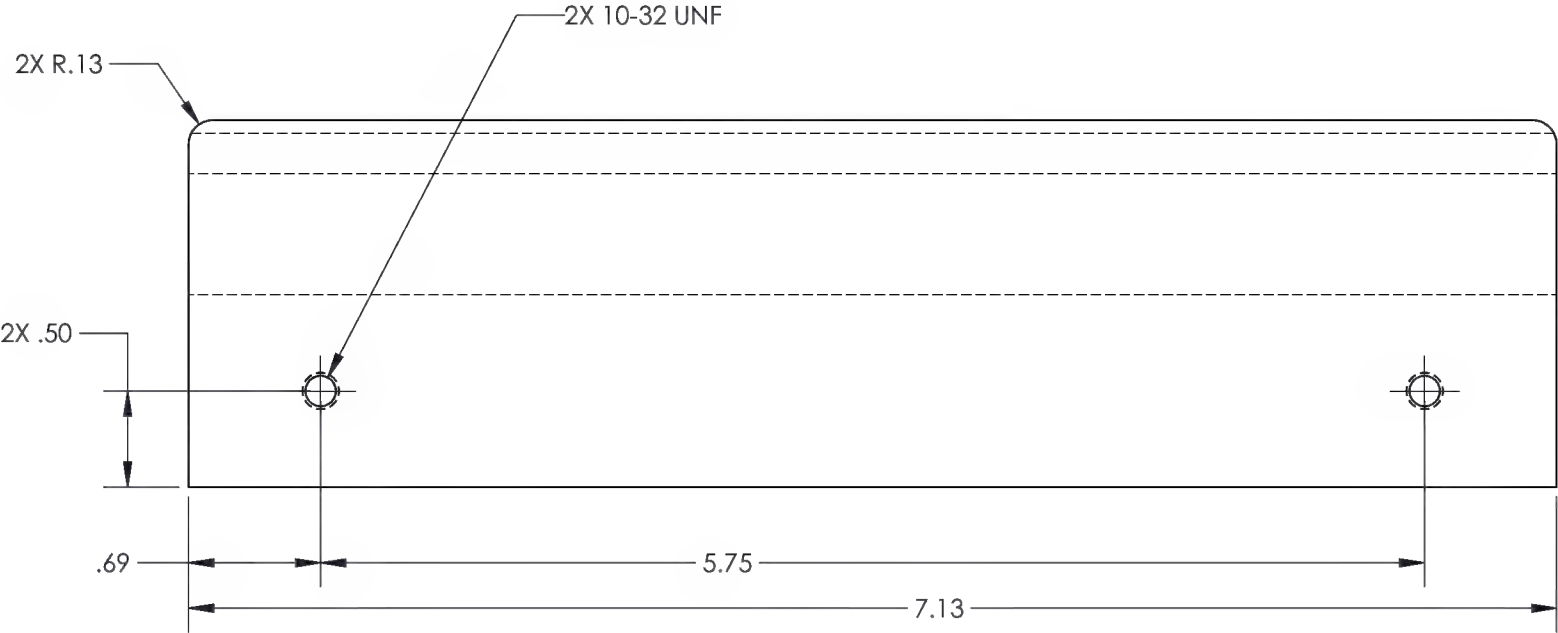
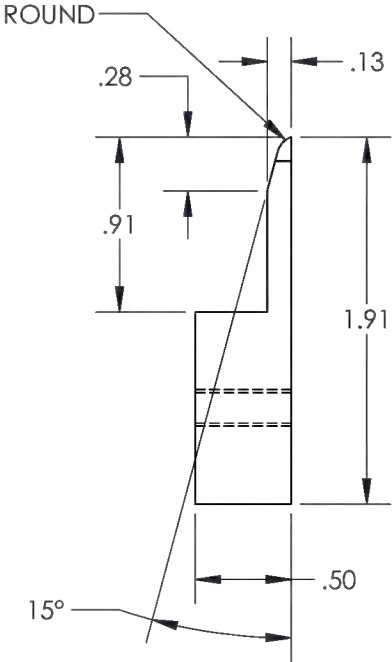
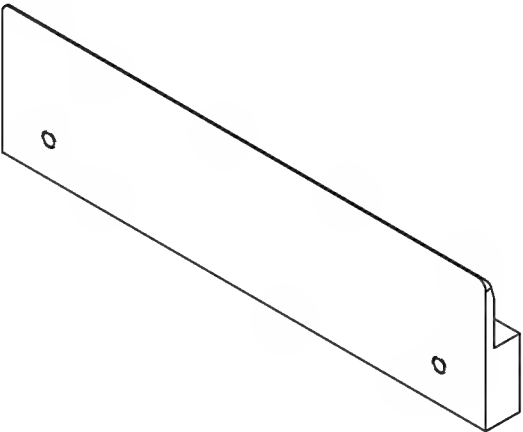
-43
ENGINE DUCT

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			
DATE			
INITIAL			
APPROVED			

TITLE		DRAWN BY: GILBERT	
CONDITION AIR ADAPTOR SET		APPROVED <i>D Weil</i>	
DWG NO. RBT18400-43		REVISION 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		SPEC RAL 3020	
TOLERANCES ON:		USED ON MODEL	
DECIMALS .XXX ± .005		FIRE SCOUT MQ-8B	
FRACTIONS ± 1/32		SCALE 1:8	
ANGLES ± .5°		DATE 2/4/2011	
1. BREAK ALL SHARP EDGES		SHEET 23 OF 32	
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

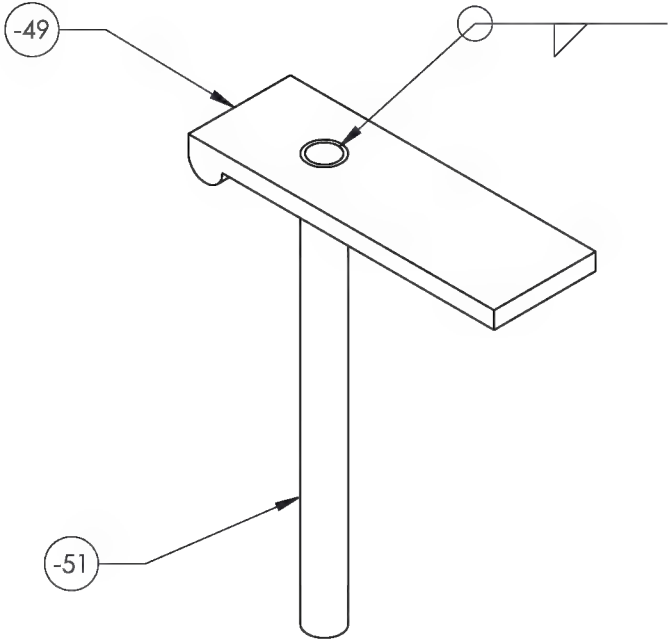


(-45)
RETAINER

RED BARN MACHINE		
TITLE CONDITIONED AIR ADAPTER SET		
DWG NO. RBT18400-45	REV 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT
TOLERANCES ON:		APPROVED <i>D Weil</i>
DECIMALS		HEAT
.XXX ± .005		TREAT
.XX ± .01		FINISH
.X ± .1		SPEC
UNLESS OTHERWISE SPECIFIED		USED ON MODEL
1. BREAK ALL SHARP EDGES		FIRE SCOUT MQ-8B
.015 x 45° PR .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE 1:1	DATE 2/4/2011	SHEET 24 OF 32


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



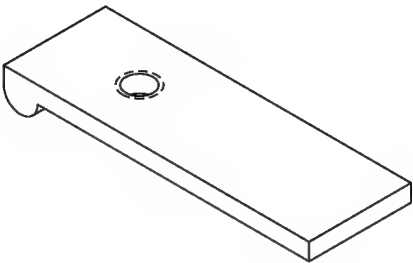
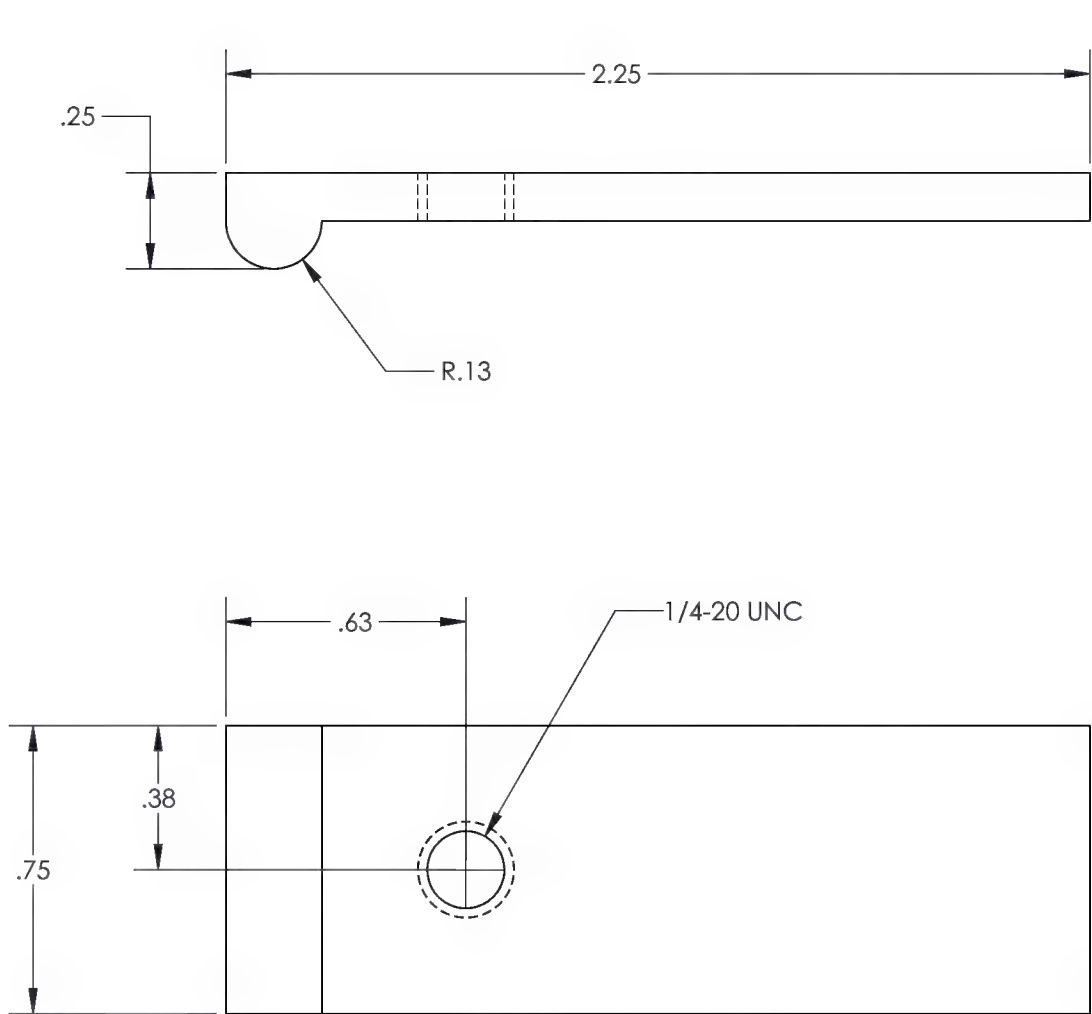
-47

LATCH WELDMENT


 RED BARN MACHINE		
TITLE CONDITIONED AIR ADAPTER SET		
DWG NO. RBT18400-47		REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT
TOLERANCES ON:		APPROVED <i>D Weil</i>
DECIMALS		HEAT
.XXX ± .005		TREAT
.XX ± .01		FINISH
.X ± .1		SPEC
FRACTIONS ± 1/32		
ANGLES ± .5°		
UNLESS OTHERWISE SPECIFIED		USED ON MODEL
1. BREAK ALL SHARP EDGES		FIRE SCOUT MQ-8B
.015 x 45° PR .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE 1:1	DATE 2/4/2011	SHEET 25 OF 32

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

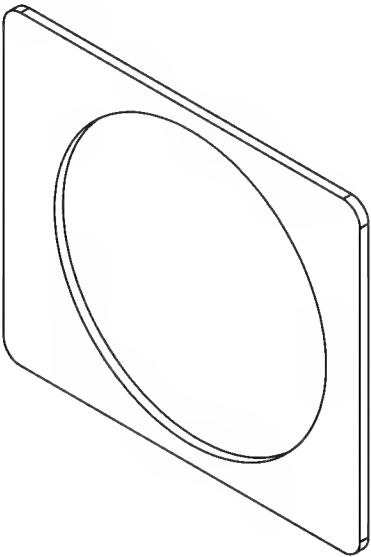
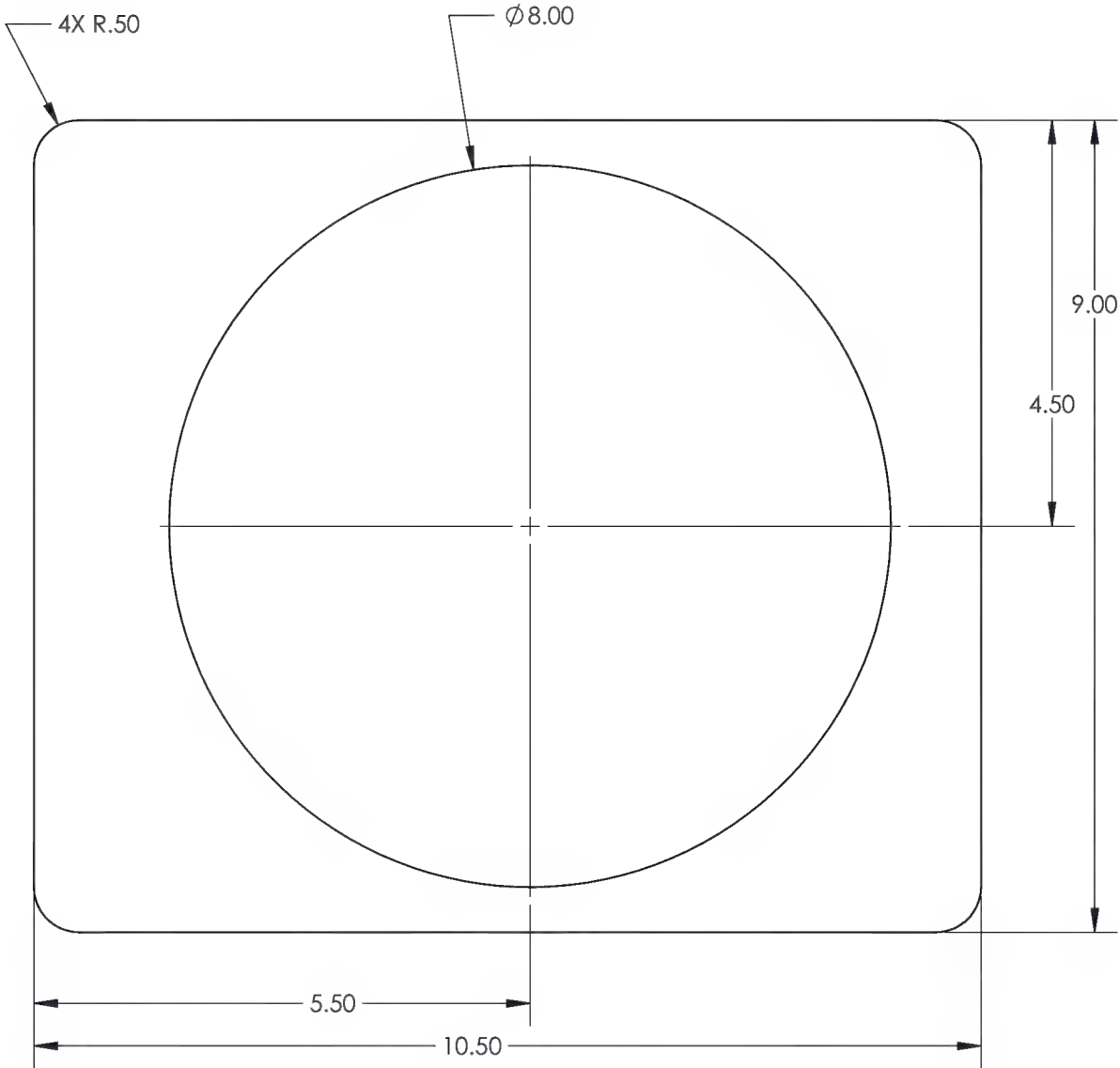
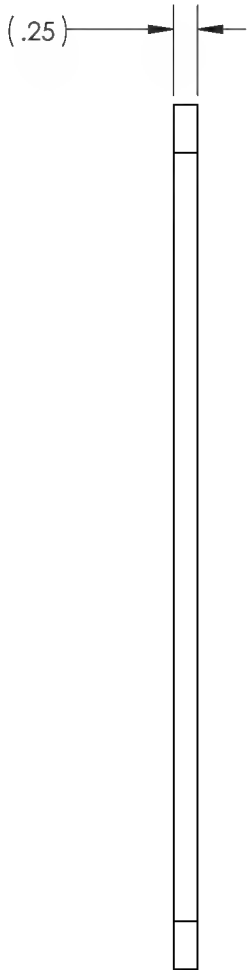


(-49)
LATCH PLATE

 RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-49	REV 1
DRAWN BY: GILBERT	
APPROVED <i>D Weil</i>	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL FIRE SCOUT MQ-8B	
SCALE 2:1	DATE 2/4/2011
SHEET 26 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

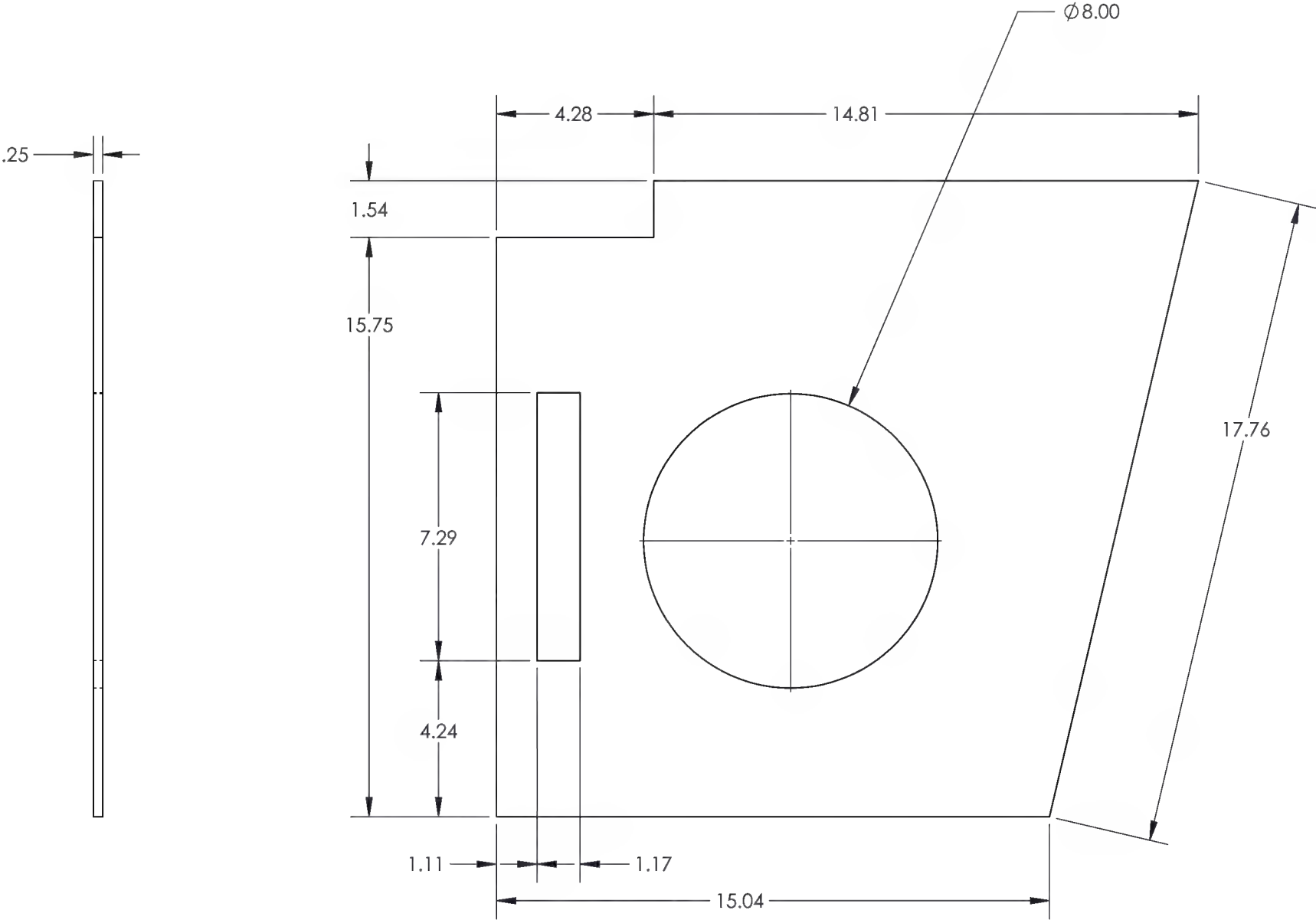


(-101)
AVIONICS DUCT FOAM

RED BARN MACHINE			
TITLE CONDITIONED AIR ADAPTER SET			
DWG NO. RBT18400-101			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		TREAT	
.XXX ± .005		FINISH	
.XX ± .01		SPEC	
.X ± .1		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED		FIRE SCOUT MQ-8B	
1. BREAK ALL SHARP EDGES			
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:2	DATE 2/4/2011	SHEET 27 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



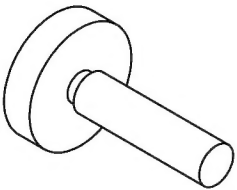
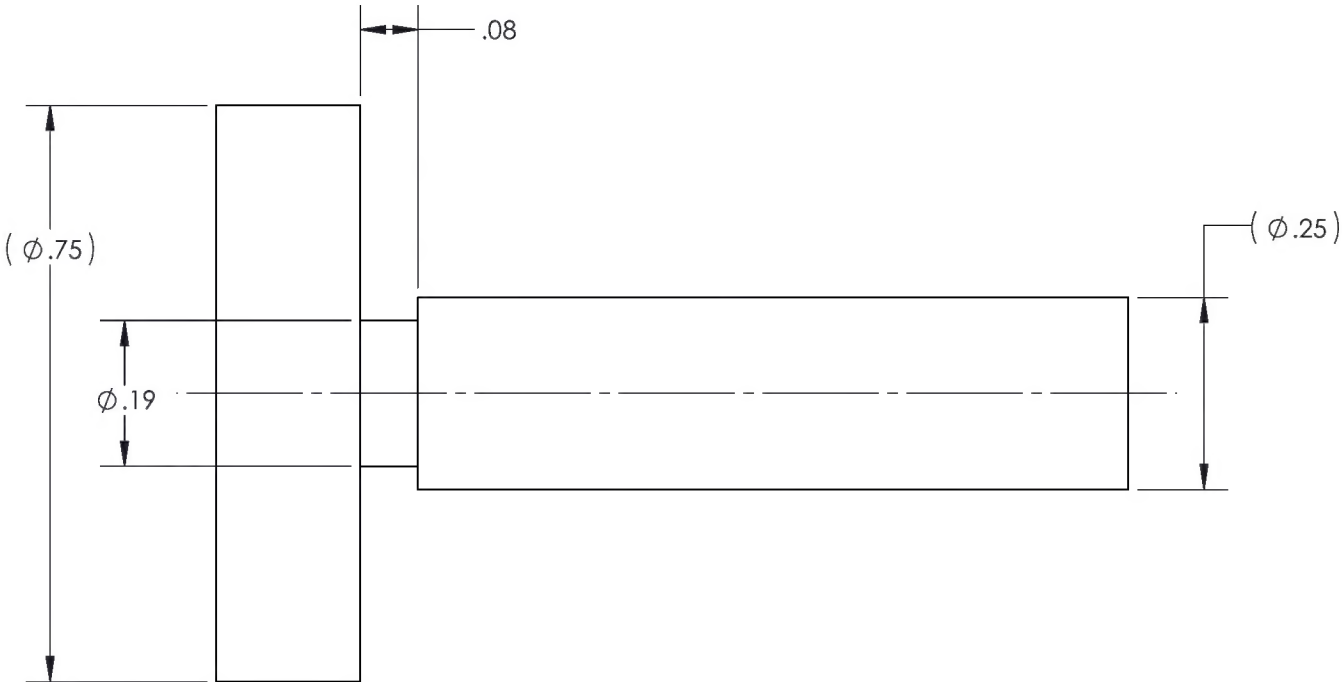
-103

ENGINE DUCT FOAM


RED BARN MACHINE			
TITLE			
CONDITIONED AIR ADAPTER SET			
DWG NO.			REV
RBT18400-103			1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		HEAT TREAT FINISH	
.XXX ± .005	FRACTIONS ± 1/32	SPEC	
.XX ± .01	ANGLES ± .5°		
.X ± .1			
UNLESS OTHERWISE SPECIFIED		USED ON MODEL	
1. BREAK ALL SHARP EDGES		FIRE SCOUT MQ-8B	
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:4	DATE	2/4/2011
		SHEET 28 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



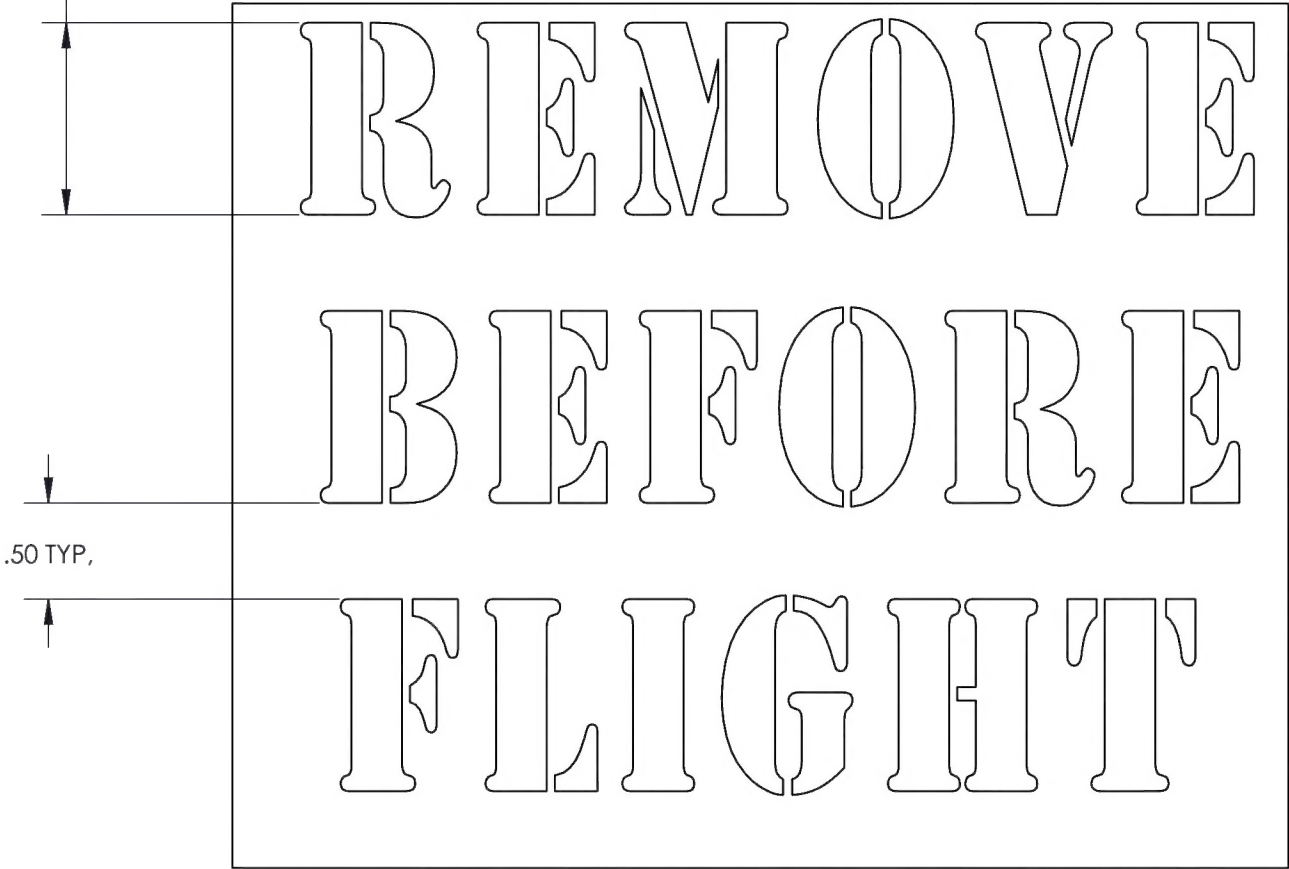
(-105)
THUMB SCREW

 RED BARN MACHINE	
TITLE CONDITIONED AIR ADAPTER SET	
DWG NO. RBT18400-105	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL FIRE SCOUT MQ-8B
SCALE 4:1	DATE 2/4/2011
SHEET 29 OF 32	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

1.00 TEXT HEIGHT

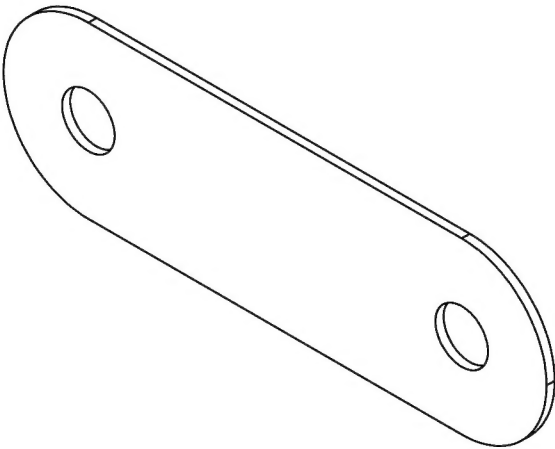
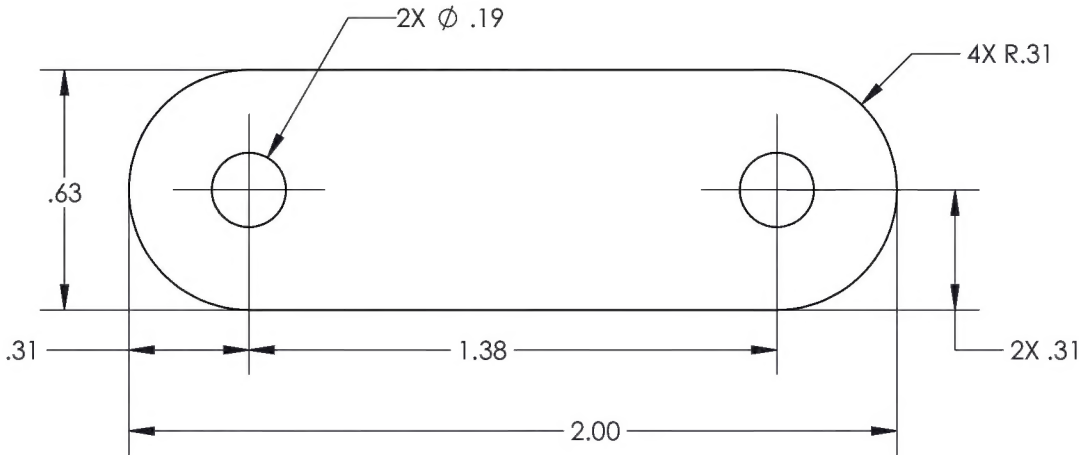
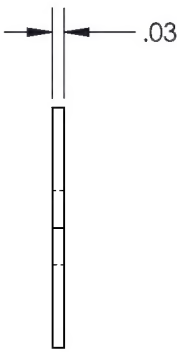


STENCIL

RED BARN MACHINE			
TITLE CONDITIONED AIR ADAPTER SET			
DWG NO. RBT18400-111			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		TREAT	
.XXX ± .005		FINISH	
.XX ± .01		SPEC	
.X ± .1		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED		FIRE SCOUT MQ-8B	
1. BREAK ALL SHARP EDGES			
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:1	DATE	2/4/2011
			SHEET 30 OF 32


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



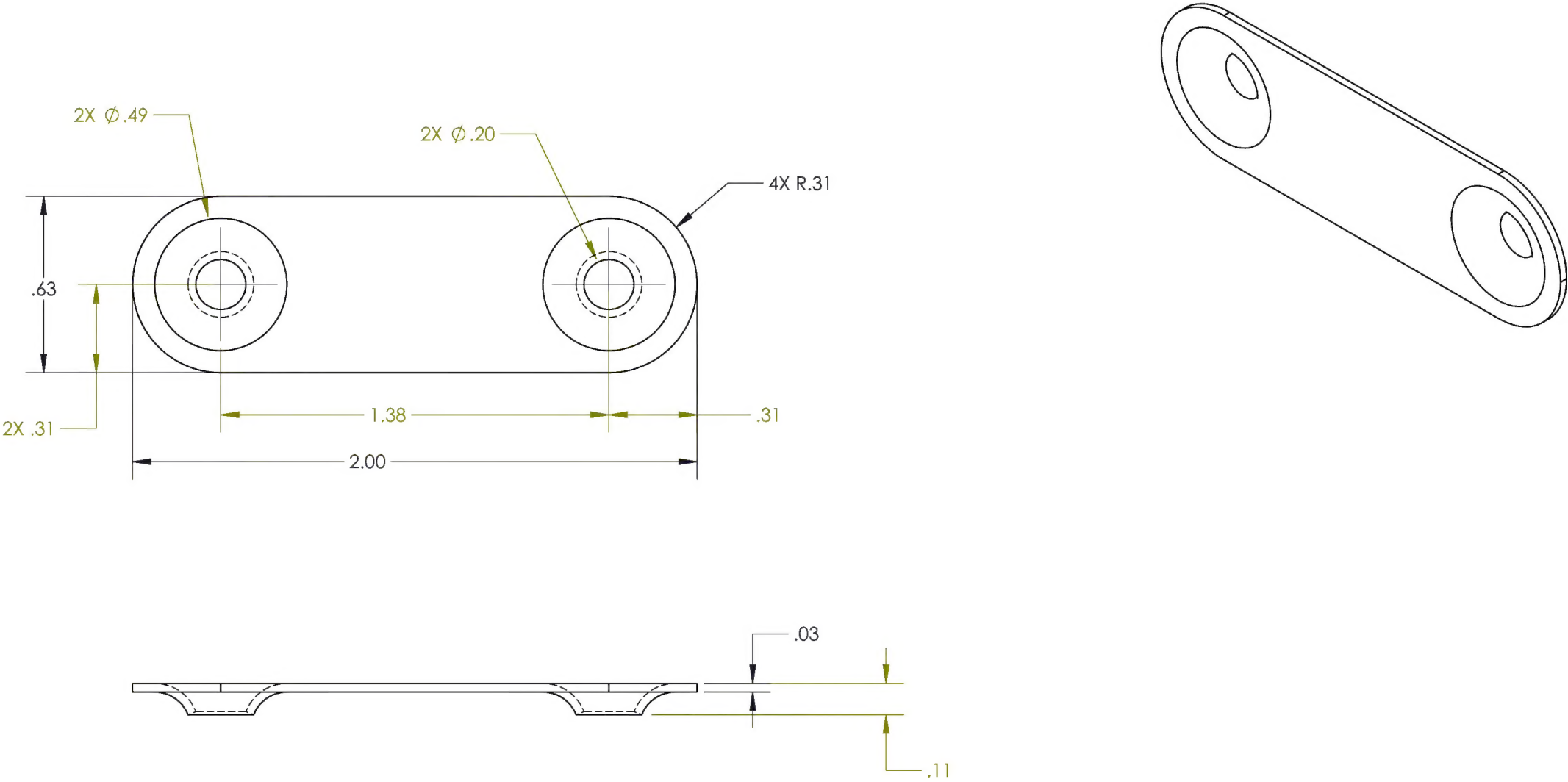
-113

HOSE RETAINER

 RED BARN MACHINE		
TITLE CONDITIONED AIR ADAPTER SET		
DWG NO. RBT18400-113		REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT
TOLERANCES ON:		APPROVED <i>D Weil</i>
DECIMALS		HEAT
.XXX ± .005		TREAT
.XX ± .01		FINISH
.X ± .1		SPEC
FRACTIONS ± 1/32		USED ON MODEL
ANGLES ± .5°		FIRE SCOUT MQ-8B
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE 1:1
DATE 2/4/2011		SHEET 31 OF 32

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



-115
HOSE RETAINER, BOTTOM

RED BARN MACHINE			
TITLE CONDITIONED AIR ADAPTER SET			
DWG NO. RBT18400-115			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS		TREAT	
.XXX ± .005		FINISH	
.XX ± .01		SPEC	
.X ± .1		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED		FIRE SCOUT MQ-8B	
1. BREAK ALL SHARP EDGES		SCALE 1:1	
.015 x 45° PR .015 R		DATE 2/4/2011	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SHEET 32 OF 32	